

**Amendment 1 dated 01.09.2024 to Tender No. SDG7511P25 dated 18.09.2024**

This amendment is issued to amend the technical specifications as under in place of existing:

Clause No.	Tender Clause	Amended Clause
AA- Technical Specification Item 1	<p>Item 1 - Junk Sub for 6" Hole ( 4 1/2" OD Junk Sub for 6" Hole), Qty =02Nos. Junk subs manufactured from AISI 4145 H modified alloy steel and fully heat treated to 285-341 Brinell hardness.</p> <p>10. A: SPECIFICATIONS:</p> <ol style="list-style-type: none"> <li>1. Suitable for operation in 6" (inch) (152.4 mm) hole</li> <li>2. Sleeve / Cup Diameter OD: 4.1/2 inch (114.3 mm)</li> <li>3. Sleeve / Cup Diameter ID: 4.1/4 inch (107.95 mm)</li> <li>4. Length of Sleeve / Cup: 10 inch (254 mm)</li> <li>5. Overall Length : 35.1/2 inch (901.7 mm)(+/- 01 inch)</li> <li>6. Thread Connections : 3-1/2" API Reg. Box down &amp; Pin up</li> <li>7. OD of Body (Top Connection) : 4-1/4"inch (107.95 mm)</li> <li>8. OD of Body (Under Cup): 3-1/8" inch (79.37 mm)</li> <li>9. Bore Diameter : 1.1/2 inch (31.75 mm)</li> </ol> <p>Junk subs should have the following features on their thread connections (box down x pin up):</p> <ol style="list-style-type: none"> <li>a) All connections should be phosphatised.</li> <li>b) All thread roots should be cold rolled.</li> <li>c) All connections should be coated with an API lubricant and provided <b>with pressed steel thread protectors</b> installed at both ends. Bidder(s) should confirm the same while quoting.</li> </ol>	<p>Item 1 - Junk Sub for 6" Hole ( 4 1/2" OD Junk Sub for 6" Hole), Qty =02Nos. Junk subs manufactured from AISI 4145 H modified alloy steel and fully heat treated to 285-341 Brinell hardness.</p> <p>10. A: SPECIFICATIONS:</p> <ol style="list-style-type: none"> <li>1. Suitable for operation in 6" (inch) (152.4 mm) hole</li> <li>2. Sleeve / Cup Diameter OD: 4.1/2 inch (114.3 mm)</li> <li>3. Sleeve / Cup Diameter ID: 4.1/4 inch (107.95 mm)</li> <li>4. Length of Sleeve / Cup: 10 inch (254 mm)</li> <li>5. Overall Length : 35.1/2 inch (901.7 mm)(+/- 01 inch)</li> <li>6. Thread Connections : 3-1/2" API Reg. Box down &amp; Pin up</li> <li>7. OD of Body (Top Connection) : 4-1/4"inch (107.95 mm)</li> <li>8. OD of Body (Under Cup): 3-1/8" inch (79.37 mm)</li> <li>9. Bore Diameter : 1.1/2 inch (31.75 mm)</li> </ol> <p>Junk subs should have the following features on their thread connections (box down x pin up):</p> <ol style="list-style-type: none"> <li>a) All connections should be phosphatised.</li> <li>b) All thread roots should be cold rolled.</li> <li>c) All connections should be coated with an API lubricant <b>and provided with Plastic Thread Protector installed at both ends</b> . Bidder(s) should confirm the same while quoting.</li> </ol>

BB) All other terms and condition of the tender remain unchanged.

**Sd/-  
(TUHIN ROY)  
DGM-FP 07  
FOR CGM- MATERIALS  
FOR RESIDENT CHIEF EXECUTIVE**