

Corrigendum 1 dated 22.04.2025

Tender No. SDG8423P25/09 dated 23.01.2025 for procurement of Upper Kelly Cock and Lower Kelly Cock

This corrigendum is issued for the following:

A) Extension of Bid Closing Date:

Clause Reference	Original	Revised
Bid Closing Date & Time	23.04.2025 at 11:00 HRS. (IST)	30.04.2025 at 11:00 HRS. (IST)
Technical Bid Opening Date & Time	23.04.2025 at 13:00 HRS. (IST)	30.04.2025 at 14:00 HRS. (IST)

B) Amendment of Technical Specifications:

Clause No. Description	Existing Tender Clause	Amended Tender Clause
Item 10 Under Annexure B	<p>Upper Kelly Cock: Upper Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145 H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The inside of the body should be chrome plated and connections phosphatized. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors(plastic) on both ends. The spherical plug should be chrome plated stainless steel.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure: 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 7.3/4" (196.85 mm),</p> <p>Minimum Inside Diameter: 3.1/16" (77.787 mm),</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>	<p>Upper Kelly Cock: Upper Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145 H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The inside of the body should be chrome plated and connections phosphatized. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors(plastic) on both ends. The spherical plug should be chrome plated stainless steel.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure: 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 7.3/4" (196.85 mm),</p> <p>Minimum Inside Diameter: 3.1/16" (77.787 mm),</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>

	<p>Connections: 6.5/8" (168.275mm) LH API regular Box Up-Pin Down. Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end. b) API bore back box c) All thread roots should be cold rolled.</p> <p>Repair Kit with seal kit- Qty:02(two)set.</p> <p>All internal components must be H2S resistant.</p>	<p>Connections: 6.5/8" (168.275mm) LH API regular Box Up-Pin Down.</p> <p>Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end. b) API bore back box c) All thread roots should be cold rolled.</p> <p>Complete Repair Kit (excluding bare body) with seal kit- Qty:02(two)set.</p> <p>All internal components must be H2S resistant.</p>
SI no 2 SPECIAL NOTE TO BIDDERS	<p>The Kelly Valves and Threading and gauging of the rotary shouldered connections shall be as per API Spec-7.1(latest edition). Bidders to confirm the same while quoting.</p>	<p>The Kelly Valves shall be as per API Spec 7-1(latest edition) and Threading and gauging of the rotary shouldered connections shall be as per API Spec-7.2 (latest edition). Bidders to confirm the same while quoting.</p>
SI No 14 SPECIAL NOTE TO BIDDERS	<p>New Clause</p>	<p>Complete spares excluding bare body to be supplied with each upper Kelly cock. This will include ball, top & bottom seat, all elastomeric seals, crank, locking mechanism, etc.</p>

C) All other terms and conditions of the tender remains unchanged.

(Prayas Chakravorty)
Deputy General Manager (Materials FP)
For GM-Materials
For Resident Chief Executive