

OIL INDIA LIMITED (A Government of India Enterprises) PO: Duliajan – 786602 Assam (India)

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DATE: 08.09.2015

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TENDER NO. **SSG 8490P16/05**

INVITATION TO e-BID UNDER SINGLE STAGE COMPOSITE BID SYSTEM

Dear Sirs.

OIL invites Bids for the supply of 4" Seamless Line Pipe through its e-Procurement site under SINGLE STAGE COMPOSITE BID System. The bidding documents and other terms and conditions are available at Booklet No. MM/GLOBAL/E-01/2005-July2012. The prescribed Bid Forms for submission of bids are available in the tender document folder.

The general details of tender can be viewed by opening the RFx [Tender no.] under RFx and Auctions page. The details of items tendered can be found under Item tab and details can be found under Technical RFX.

The tender is invited with firm price for the specified quantity. Further details of tender are given in Technical Rfx -> External Area - > Tender Documents as ANNEXURE 1A.

Detailed specification with general Notes for Line Pipe, Delivery are given vide Annexure 1A in the Technical Rfx -> External Area - > Tender Documents.

The tender will be governed by:

- a) "General Terms & Conditions" for e-Procurement as per Booklet No. MM/GLOBAL/E-01/2005-July2012 for E-procurement (ICB Tenders). Special attention to the bidders is drawn to Section E of the document.
- b) Technical specifications ,Quantity and General Notes for Line Pipe as per Annexure 1A.
- c) The prescribed Bid Forms for submission of bids are available in the Technical Rfx -> External Area > Tender Documents. Technical Checklist and Commercial Checklist vide Annexure IV must be filled-up and submitted along with the technical bid.
- d) The items covered by this enquiry shall be used by Oil India Limited in the PEL/ML areas which are issued/renewed after 01/04/99 and hence Nil Customs Duty during import will be applicable. Indigenous bidder shall be eligible for Deemed Export Benefit against this purchase. Details of Deemed Export Benefit are furnished vide Addendum to MM/GLOBAL/E-01/2005-July2012 enclosed.

Special Note:

1.0 Please note that all tender forms and supporting documents are to be submitted through OIL's e-Procurement site only except following documents which are to be submitted manually in sealed envelope super scribed with <u>Tender no.</u> and <u>Due date</u> to <u>The Head Materials</u>, <u>Materials Department</u>, <u>Oil India Limited</u>, <u>Duliajan-786602</u>, <u>Assam</u> on or before 13:00 Hrs (IST) on the Bid Closing Date mentioned in the Tender.

a) Original Bid Security.

All documents submitted in physical form should be signed on all pages by the authorised signatory of the bidder and to be submitted in triplicate.

- 2.0 Bidders are requested to examine all instructions, forms, terms and specifications in the bid. Failure to furnish all information required as per the NIT or submission of offers not substantially responsive to the bid in every respect will be at the bidders risk and may result in rejection of its offer without seeking any clarifications.
- 3.0 All the Bids must be Digitally Signed using "Class 3" digital certificate (e-commerce application) with organisation name as per Indian IT Act obtained from the licensed Certifying Authorities operating under the Root Certifying Authority of India (RCAI), Controller of Certifying Authorities (CCA) of India.
- 4.0 Bidders must ensure that their bid is uploaded in the system before the tender closing date and time. Also, they must ensure that above documents which are to be submitted in a sealed envelope are also submitted at the above mentioned address before 13:00 Hrs (IST) on the Bid Closing Date failing which the offer shall be rejected.
- 5.0 Please ensure that Technical Bid / all technical related documents related to the tender are uploaded in the Technical RFx Response-> User > Technical Bid only. The "TECHNO-COMMERCIAL UNPRICED BID" shall contain all techno-commercial details except the prices. Please note that no price details should be uploaded in Technical RFx Response.
- 6.0 The "PRICE BID" must contain the price schedule and the bidder's commercial terms and conditions. The prices of the items should be quoted in "Conditions Tab".
- 7.0 To ascertain the substantial responsiveness of the bid OIL reserves the right to ask the bidder for clarification in respect of clauses covered under BRC also and such clarifications fulfilling the BRC clauses in toto must be received on or before the deadline given by the company, failing which the offer will be summarily rejected.

Yours Faithfully

Sd-(BHAVIK MODY) PURCHASE OFFICER(FS-5) FOR: HEAD-MATERIALS FOR: RESIDENT CHIEF EXECUTIVE

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OIL INDIA LIMITED (A Govt. of India Enterprise)

P.O. Duliajan-786602, Assam

Fax No. 91-374-2800533, E-mail:material@oilindia.in

Tender No. & Date: SSG8490P16/05 08.09.2015

Tender Fee : INR 4,500.00 OR USD 100.00 Bid Security Amount : INR 45,400.00 OR USD 680.00

(or equivalent Amount in any currency)

Bidding Type : Single Bid (Composite Bid)

Bid Closing On : 18.11.2015 at 11:00 hrs. (IST) Bid Opening On : 18.11.2015 at 14:00 hrs. (IST)

Performance Guarantee: Applicable @10% of order value

OIL INDIA LIMITED invites Global tenders for items detailed below:

Item No./ Mat. Code	Material Description	Quantity	UOM
10 09019778	SEAMLESS STEEL LINE PIPE Steel line pipe, seamless, Nominal Size: 100 mm (4") O.D. 114.3 mm (4.1/2"), Wall thickness: 11.13 mm (0.438"), Weight: 28.30 Kg/m (19 lbs/ft.), API 5L Grade X-46, Bevel ends, preferred length of pipes double randum or minimum acceptable length of each pipes in 9/10 metres. Mill test pressure (Hydraulic) 211 Kg/Sq.cm.(3000 PSI)	1200	M

Standard Notes: GENERAL NOTES FOR LINE PIPE

1.0 SPECIFICATION:

- 1.1 Line pipes must be manufactured as per API Spec. 5L, latest edition and must bear API monogram. A valid API Spec 5L certificate from the manufacturer shall be submitted along with the offer.
- 1.2 The pipes shall be brand new, unused, and of prime quality and in double random length without any jointers.
- 1.3 Coupling: Couplings shall be as specified in API Spec. 5L (not applicable for bevel end pipe).
- 1.4 Coating : Coating shall be done as per API Spec. 5L and adequately oiled to withstand sea voyage / road transit.
- 1.5 Pipe ends: Pipe ends must be prepared as per relevant API specifications. Suitable end protectors as specified shall be used to protect the ends.
- 1.6 The offer must contain detailed description of the materials. Insufficient description will lead to rejection of the offer.

2.0 MILL INSPECTION/CERTIFICATION:

All line pipes shall be manufactured, tested and certified in accordance with the relevant API Spec. 5L, latest edition.

3.0 PHYSICAL/MECHANICAL/CHEMICAL TESTS:

The following tests shall be carried out on each heat of steel from which the pipes are manufactured as per API spec.5L and test results thereof shall be submitted to OIL.

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- i) Chemical Analysis
- ii) Heat Analysis
- iii) Product Analysis
- iv) Recheck Analysis
- v) Mill-Control Check Analysis
- vi) Tensile tests
- vii) Yield strength tests
- viii) Mill control tensile tests
- ix) Flattening tests.
- x) Tensile elongation tests.
- xi) Weld ductility tests.
- xii) Dimension and weight tests including drift and straightness.
- 3.1 While conducting the above tests if any one of them fails, retest of the same shall be carried out as per API Spec. 5L.
- 3.2 Hydrostatic Test: Each joint of pipe shall be tested hydrostatically to the recommended pressure at the mill in
- accordance with the relevant API specifications.
- 3.3 End threading, gauging and thread inspection: Threading, gauging and thread inspection shall be done as per API Spec. 5B (not applicable for bevel end pipes).
- 3.4 Non-Destructive Tests: Non-destructive tests shall be carried out as specified in API Spec 51...
- 3.6 Bidders should give details of mills inspection and QC methods available. OIL may require such details in case of an order.

4.0 IDENTIFICATION MARKING:

- a) 'OIL' need to be die stamped/paint stencilled on both sides of each length of pipe within a distance of 1(one) meter from the end.
- b) Manufacturers name/trade mark is to be die stamped/paint stencilled on each length of pipe.
- c) Length of each pipe in metres and centimetres must be paint stencilled on the pipes.
- d) OIL's Order No. is to be paint stencilled on each pipe.
- e) API Monogram is to be die stamped/paint stencilled on each length of pipe (API to be typed as per requirement).

5.0 THIRD PARTY INSPECTION:

- 5.1 Inspection by an independent third party to cover the following shall be required against line pipes.
- (i) Material Identification.
- (ii) Stage inspection at random visit basis during manufacturing.
- (iii) Audit and endorsement of all chemical analysis and physical test reports.
- (iv) Witness dimensional checks.
- (v) Witness mechanical tests (10% or 10 nos. whichever is maximum).
- (vi) Witness NDT.
- (vii) Witness hydrostatic tests
- (viii) Visual inspection for imperfections.
- (ix) Longitudinal defect identification.
- (x) Transverse defect identification.
- (xi) Wall thickness measurement.
- (xii) Joint inspection & Grade confirmation.
- (xiii) End area defect identification.
- (xiv) Inspection of end bevelling / threading (pipe & coupling).
- (xv) Check and verify length of each joint.
- (xvi) Issue of certificate.

Note: Proper Tally sheet (in Original) indicating length of each joint of line pipe with heat number

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of the joint should be furnished to OIL. The Tally sheet should be duly signed & stamped by the Manufacturing Mill and will be endorsed (certified) by the third party inspection agency. A soft copy of above talley sheet in MS EXCEL format to be provided alongwith the despatch document. Bidder to confirm the same while quoting.

5.2 Third Party Inspection should also cover the followings:

Manufacturer will carry out physical / chemical / mechanical / hydrostatic, NDT tests etc. for raw material and finished pipes as per relevant API specification (latest edition) for all the pipes i.e., 100% (hundred percent). Third party will check & verify manufacturer's test data, records, reports, etc. of raw materials and finished tubes in respect of all the pipes i.e., 100% (hundred percent). Over and above checking and verification of records and reports, third party will carry out inspection for the followings on the percentage basis given below in his presence.

- a) Raw Material Inspection for Chemical Composition & Mechanical Properties :
- 10% of number of heats and plates of raw materials will be tested at random by the third party. If the percentage of number of heats/plates for manufacture of a particular item is 5 (five) or less, then all the raw materials will be tested for chemical composition and mechanical properties as per relevant codes.
- b) Finished Tube Inspection:
- i) Checking dimensions, wall thickness, quality, end bevelling (for bevel ended pipes),threads of pipe ends & coupling (for screwed & coupled pipes), surface imperfections etc. 5% of the tubes at random will be checked/tested by Third Party.
- ii) Checking chemical composition and mechanical properties 5% of the tubes will be tested by the third party.
- c) Witnessing NDT through ultrasonic testing/magnetic particles method/other methods.
- i) Longitudinal Defects: 5% of the tubes at random will be tested by third party.
- ii) Transverse Defects: 1% of the tubes at random will be tested.
- d) Hydraulic Testing: 10% of the tubes at random will be tested by third party.

The above test procedure is for offering to third party,

whereas manufacturer will do 100% internal testing before offering to third party. The manufacturer will forward the various test certificates of their internal testing after checked / verified / certified by the third party.

- 5.3 The third party inspection is to be carried out by an internationally reputed inspection Agency. Bidders must indicate the availability of such a Third Party Inspection Agency in their area furnishing following information.
- (i) Name of the Inspecting Agency (OIL's clearance has to be obtained prior to engagement except M/s. Lloyds, M/s Bureau Varitas, M/s DNV, M/s. Rites, M/s. I.R.S. & M/s Tuboscope Vetco).
- (ii) All inclusive charges for Third Party Inspection per metre (to be indicated separately).
- 5.4 Road/Rail transportation will be carried out as per API-RP-5L1 (latest edition)

AA. STANDARD NOTES:

- 1.0 The items covered by this tender shall be used by OIL INDIA LIMITED in the PEL/ML areas which are issued/renewed after 01.04.99 and hence NIL Custom Duty during import will be applicable. Indigenous bidder shall be eligible for Deemed Export benefit against this purchase. Details of Deemed Export are furnished vide Addendum to MM/GLOBAL/E-01/2005-July 2012.
- 2.0 Bidders are required to quote with minimum validity of 120 days from the Bid Closing Date as per NIT requirement. BIDS with lesser validity shall be rejected.
- 3) The original bid security (Amount is mentioned above and also in Rfx Parameters of the tender in OIL's e-portal) should reach us before bid closing date and time of the technical bid. Bid without original Bid Security will be rejected. The bidders who are exempted from submitting

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the Bid Bond should attach documentary evidence in the Technical RFx Response-> User - > Technical Bid as per clause 9.8 of Section A General Terms and conditions for Global Tender MM/GLOBAL/E-01/2005-July 2012). The bid security shall be valid up to 17.09.2016.

- 4) Performance Security is applicable against this tender. Please refer clause 10.0 of Section A of General Terms and conditions for Global Tender (MM/GLOBAL/E-01/2005-july 2012).
- 5) Handling charge to the nearest Rail Head, if any, is to be indicated in the offer by Indigenous Bidder.
- 6) General terms and conditions of Global tender (document MM/GLOBAL/E-01/2005-July2012) is enclosed. Special attention to Bidders is drawn to the Section E of above document.
- 7) Reverse Auction is not applicable against this tender.
- 8) Safeguard Duty is <u>applicable</u> against this tender. Please refer Addendum A Safeguard duty for applicable clauses on Safeguard Duty.

BB. BID REJECTION / BID EVULATION CRITERIA

A) In addition to Bid Rejection Criteria (BRC) mentioned in the General Terms and Conditions for Global Tender (MM/GLOBAL/E-01/2005-July2012) and amendments to General Terms and Conditions for Global Tender, the following Bid Rejection Criteria will be applicable against this tender.

- 1.0 The following points are deemed as "non-negotiable" and offer shall be rejected straightaway without seeking clarification in case of the following:
- i) Validity of bid shorter than validity indicated in the tender.
- ii) Original Bid Security not received within the stipulated date and time mentioned in the tender.
- iii) Bid security with (a) Validity shorter than the validity indicated in tender and/or (b) Bid security amount lesser than the amount indicated in the tender.