

OIL INDIA LIMITED

(A Government of India Enterprise)
P.O. Duliajan, Pin – 786602
Dist-Dibrugarh, Assam

AMENDMENT NO. 4 DATED 17.09.2019
TO TENDER NO. SDG1497P20/07

1.0 This Amendment No. 4 dated 17.09.2019 to Tender No. SDG1497P20/07 (for 500 Ton Casing Spiders / Elevators) is issued to amend clauses of Technical Specifications(in Annexure-A; of the tender document) and also to extend the Bid Closing date, Technical Bid Opening date as per following details:

(A) Amendment in clauses of Technical Specifications (in Annexure-A; of the tender document) is enclosed vide **ANNEXURE-1** of this document.

(B) Extended Bid Closing date, Technical Bid Opening date is as under:

- i) Bid Closing Date & Time : 16.10.2019 at 11:00 (IST)
- ii) Technical Bid Opening Date & Time : 16.10.2019 at 14:00 (IST)

2.0 Bidders are advised to take a note of this amendment while preparing and submitting their offer.

3.0 All other terms and condition of the tender remain unchanged.

Sd/-

(KRISHNA MOHAN KUMAR)
SMM-FD
FOR GM-FP
FOR GM- MATERIALS
FOR RESIDENT CHIEF EXECUTIVE

ANNEXURE-1
To Amendment No. 4 dated 17.09.2019

AMENDMENT IN AA:: (I) MATERIAL DESCRIPTION, TECHNICAL SPECIFICATIONS & QUANTITY IN ANNEXURE-A :

ITEM NO.10	MATERIAL DESCRIPTION, TECHNICAL SPECIFICATIONS & QUANTITY	
	CURRENT CLAUSE	AMENDED CLAUSE
	<p>500 Ton Casing Spider / Elevator (Manufactured, Tested and Monogrammed as per Latest Edition of API Spec - 8C, PSL-2) and Accessories :</p> <p><u>QUANTITY – 04 Sets (08 Numbers)</u></p> <p>1.0 500 Ton capacity Spider / Elevator Body Assembly (4.1/2"-14"), API 8C-PSL2, Manual Operated complete, less slips and Guide Plate Assemblies - 04 sets, each set consisting of one number 500 Ton capacity Spider Assembly (4.1/2"-14") and one number 500 Ton capacity Elevator Assembly (4.1/2"-14").</p> <p>Note: Both elevator and spider should have double-hinged & swing-away door.</p> <p>1.1 Casing Guide Bell Assembly for elevator - Four (04) numbers</p> <p>1.2 Spider adaptor plate for 27.1/2" Rotary Table - Four (04) numbers</p> <p>1.3 Spider adaptor plate for 37.1/2" Rotary Table - Four (04) numbers</p>	<p>500 Ton Casing Spider / Elevator (Manufactured, Tested and Monogrammed as per Latest Edition of API Spec - 8C, PSL-2) and Accessories :</p> <p><u>QUANTITY – 04 Sets = 08 Numbers</u></p> <p>1.0 500 Ton capacity Spider / Elevator Body Assembly (4.1/2"-14"), API 8C-PSL2, Manual Operated complete, less slips and Guide Plate Assemblies - 04 sets, each set consisting of one number 500 Ton capacity Spider Assembly (4.1/2"-14") and one number 500 Ton capacity Elevator Assembly (4.1/2"-14").</p> <p>Note: Both elevator and spider should have double-hinged & swing-away door.</p> <p>1.1 Total Casing Guide Bell Assembly for elevators - Four (04) numbers</p> <p>1.2 Total Spider adaptor plate for 27.1/2" Rotary Table - Four (04) numbers</p> <p>1.3 Total Spider adaptor plate for 37.1/2" Rotary Table - Four (04) numbers</p>

<p>1.4 Upper Guard guide Assembly for spider - Four (04) numbers</p> <p>1.5 Four Sets of Spider Guide Plate Assembly (consisting of 2 Halves per set) for each of the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing</p> <p>b) For 9.5/8" (244 mm) casing</p> <p>c) For 7" (178 mm) casing</p> <p>d) For 5.1/2" (140 mm) casing</p> <p>1.6 Four Sets of Elevator Guide plate Assembly (consisting of 1 no. of body guide plate & 1 no. of door guide plate for each set) for each of the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing</p> <p>b) For 9.5/8" (244 mm) casing</p> <p>c) For 7" (178 mm) casing</p> <p>d) For 5.1/2" (140 mm) casing</p> <p>1.7 Eight Sets of Slip assemblies complete with inserts & in ready to install condition for each of the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing</p> <p>b) For 9.5/8" (244 mm) casing</p> <p>c) For 7" (178 mm) casing</p> <p>d) For 5.1/2" (140 mm) casing</p>	<p>1.4 Total Upper Guard guide Assembly for spiders - Four (04) numbers</p> <p>1.5 Total Sixteen Sets of Spider Guide Plate Assembly (consisting of 2 Halves per set) for the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing - FOUR SETS</p> <p>b) For 9.5/8" (244 mm) casing- FOUR SETS</p> <p>c) For 7" (178 mm) casing- FOUR SETS</p> <p>d) For 5.1/2" (140 mm) casing- FOUR SETS</p> <p>1.6 Total Sixteen Sets of Elevator Guide plate Assembly (consisting of 1 no. of body guide plate & 1 no. of door guide plate for each set) for the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing- FOUR SETS</p> <p>b) For 9.5/8" (244 mm) casing- FOUR SETS</p> <p>c) For 7" (178 mm) casing- FOUR SETS</p> <p>d) For 5.1/2" (140 mm) casing- FOUR SETS</p> <p>1.7 Total Eight Sets of Slip assemblies complete with inserts & in ready to install condition for the following casing sizes:</p> <p>a) For 13.3/8" (340 mm) casing- TWO SETS(One set of slip assembly for the Spider Assembly and one set of slip assembly for the Elevator Assembly)</p> <p>b) For 9.5/8" (244 mm) casing- TWO SETS(One set of slip assembly for the Spider Assembly and one set of slip assembly for the Elevator Assembly)</p>
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<p>2.0 Operation, Maintenance & Service Manual, Catalogue with exploded view showing all parts with part numbers - Six (06) sets</p> <p>3.0 SPECIAL REQUIREMENTS:</p> <p>(a) PSL-2 components shall be fabricated from materials meeting the applicable requirements for ductility specified in API Specification 8C - 6.3.7 (Table - 2).</p> <p>(b) SR-3 Data Book: The Manufacturer's Data Book as per API Specification 8C - Annex A.4 should be submitted along with the supply.</p> <p>(c) SR-5 Volumetric Examination of Wrought Material: The entire volume of primary load carrying wrought components shall be examined by the ultrasonic method as per API Specification 8C - Annex A.6.</p>	<p>c) For 7" (178 mm) casing- TWO SETS(One set of slip assembly for the Spider Assembly and one set of slip assembly for the Elevator Assembly)</p> <p>d) For 5.1/2" (140 mm) casing- TWO SETS(One set of slip assembly for the Spider Assembly and one set of slip assembly for the Elevator Assembly)</p> <p>2.0 Operation, Maintenance & Service Manual, Catalogue with exploded view showing all parts with part numbers - Six (06) sets</p> <p>3.0 SPECIAL REQUIREMENTS:</p> <p>(a) PSL-2 components shall be fabricated from materials meeting the applicable requirements for ductility specified in API Specification 8C - 6.3.7 (Table - 2).</p> <p>(b) SR-3 Data Book: The Manufacturer's Data Book as per API Specification 8C - Annex A.4 should be submitted along with the supply.</p> <p>(c) SR-5 Volumetric Examination of Wrought Material: The entire volume of primary load carrying wrought components shall be examined by the ultrasonic method as per API Specification 8C - Annex A.6.</p>
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