

HSE Department

Oil India Limited Duliajan, Dibrugarh, 786602, Assam

Phone: 0374-2800542 Email: safety@oilindia.in

दिनांक/Date: 28.05.2024

संदर्भ सं./Ref. No.: S&E/E/43C-1/588

From	:	Executive Director (HSE & ESG)
То		Deputy Director General of Forests (Central), Sub Office, Guwahati (under Regional Office, Shillong), 4th Floor, Housefed Building, Rukminigaon, Guwahati-781022. (Email: iro.guwahati-mefcc@gov.in, iro.moefcc.ghy@gmail.com)
Subject	**	Submission of Half-yearly (October 2023 to March 2024) compliance reports of the conditions stipulated in the Environment Clearance (EC) granted to Oil India Limited.

Sir,

Reference to above subject, please find enclosed herewith the Half-yearly (October 2023 to March 2024) compliance reports of the conditions stipulated in the Environment Clearance (EC) granted to Oil India Limited. List of the EC are tabulated below:

S.No	EC Identification No/File No.	Name of the EC proposal
1.,	F. No. J-11011/413/2008-IA II (I) dated 24.01.2011	OCS Bhogpara.
2.	F. No. J-11011/1251/2007-IA II (I) dated 01.11.2011	Exploratory Drilling of 01 (One) well at Doomdooma-Pengry Area, District Tinsukia, Assam.
3.	F. No. J-11011/682/2008-IA II (I) dated 17.06.2013	Expansion of Gas field Development in Tengakhat-Naharkatia-Jorajan area and Doomdooma Pengry area, Assam by M/s Oil India Ltd.
4.	F. No. J-11011/116/2018-IA II (I) dated 07.01.2020	Onshore Oil & Gas Exploration & Development Drilling and Production in Ningru Oil & Gas Field in Districts Changlang and Namsai for Ningru PML Block (Arunachal Pradesh)
5.	F. No. J-11011/1260/2007-IA II (I) dated 09.04.2020	Onshore Oil & Gas Development Drilling and Production in Mechaki Area covering Mechaki, Mechaki Extension, Baghjan and Tinsukia Extension PMLs on District Tinsukia (Assam).
6.	F. No. J-11011/150/2016- IA II (I) dated 11.05.2020	Extension Drilling & Testing of Hydrocarbons at 7 (seven) Locations under Dibru-Saikhowa National Park Area, North-West of Baghjan PML, District Tinsukia, Assam.
7.	F. No. J-11011/1253/2007-IA II (I) dated 28.12.2020	Onshore Oil & Gas development drilling and production by M/S Oil India Ltd in Dibrugarh district under Dibrugarh, Chabua, Higrijan and Tinsukia PMLs. (Dibrugarh- Bhogpara)
8.	F. No. J-11011/375/2016-IA II (I) dated 28.12.2020	Onshore Oil & Gas Development Drilling and Production (179 wells and 9 Production



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	K %=	Installations) in North Hapjan – Tinsukia –
9.	F. No. J-11011/35/2018-IA II (I)	Dhola area under Tinsukia district, Assam. Onshore Oil & Gas development drilling and
1.0	dated 26.02.2021	production by M/S Oil India Ltd. Located in
	1	Khagorijan Oil & Gas Field in Dibrugarh &
	2	Tinsukia District under Tinsukia PML,
		Tinsukia Extension PML and Chabua PML
10	T 21 11011/106/0016 14 II (T)	District: Dibrugarh, Assam
10.	F. No. J-11011/186/2016-IA II (I)	Onshore Oil & Gas development drilling and
	dated 03.03.2021	production in Borhat-Titlagarh area, Dibrugarh, Sibsagar and Charaideo Districts
		under Sapkaintb, Borhat, Moran Extension
		and Doomdooma PMLs.
11.	EC22A002AS110311	Oil & Gas development drilling and
- 4.50	F. No. J-11011/156/2017-IA II (I)	production (16 exploratory, 73 developmental
	dated 28.11.2022	drilling wells and 9 Production Installations)
		in Moran Area under Dibrugarh, Sibsagar and
_ 11	A.	Charaideo districts, Assam.
12.	EC23A002AS125690	Oil & Gas development drilling and
	F. No. J-11011/1254/2007-IA II (I)	production (68 developmental drilling wells
	dated 13.01.2023	and 9 Production Installations) in Khowang Shalmari Area under Dibrugarh, Sibsagar
		districts, Assam.
13.	EC23A002AS188131	Onshore Oil & Gas development drilling and
	F.No J-11011/1257/2007- IA II (I)	production (167 wells and 7 production
	dated 17.04.2023	Installations) in Tengakhat-Kathaloni-Dikom
		(TKD) under Dibrugarh district, Assam.
14.	EC23A002AS198872	Onshore Oil & Gas development drilling (67
	F. No. J-11011/388/2016-IA II (I)	wells) in Jorajan Area under Dibrugarh,
15	dated 31.07.2023	Charaideo and Tinsukia districts, Assam.
15.	EC23A002AS146942 F.No. J-11011/546/2017-IA(I)	Onshore Oil & Gas development drilling and production (294 wells and 2 Production
	dated 20.09.2023	Installations) in Naharkatiya-Deohal-
	uaica 20.09.2023	Bogapani-Nagajan (NDBN) area under
		Dibrugarh & Tinsukia districts, Assam.

This is for your kind information please.

Thanking you.

(Rajendra Singh Garbya)

Executive Director (HSE & ESG)

Nodal Officer (EC, FC, NBWL)

For Resident Chief Executive



HSE Department

Oil India Limited Duliajan, Dibrugarh, 786602, Assam

Phone: 0374-2800542

Email: safety@oilindia.in

Encl: As above

Copy:

1. Director, Monitoring Cell, MoEF, Paryavaran Bhawan, CGO Complex, Lodhi Road, New Delhi-110003.

2. Zonal Office, Central Pollution Control Board, "TUM-SIR", Lower Motinagar, Near Fire Brigade Headquarter, Shillong-793014.

3. Chairman, Assam Pollution Control Board, Bamunimaidan, Guwahati-781021, Assam.

4. Chairman, Arunachal Pradesh State Pollution Control Board, Office of the Principal Chief and Secretary (E&F) Conservator of Forests, Govt. of Arunachal Pradesh, Itanagar-791111, Arunachal Pradesh.

- Name of the Project: Onshore Oil & Gas development drilling and production (294 wells and 2 Production Installations) in Naharkatiya-Deohal-Bogapani-Nagajan (NDBN) area under Dibrugarh & Tinsukia districts, Assam.
- **EC Identification No., File No and date:** EC23A002AS146942, F.No. J-11011/546/2017-IA(I) dated 20.09.2023
- Period of Compliance Report: October 2023 to March 2024.

Specific Conditions:

S. No.	CONDITION	COMPLIANCE STATUS
I.	The company shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented (Annexure – I).	Being Complied All the environmental protection measures proposed in the EIA – EMP are being implemented.
II,	The environmental clearance is subject to obtaining prior clearance from the wildlife angle, including clearance from the Standing Committee of the National Board for Wildlife as per the Ministry's OM dated 8 th August, 2019 and 16 th July, 2020. Grant of environmental clearance does not necessarily imply that Wildlife Clearance shall be granted to the project and that their proposal for Wildlife Clearance will be considered by the respective authorities on its merit and decision taken. PP shall also strictly follow the conditions mentioned in existing NBWL clearance.	Complied No drilling activity was carried out within the 10 Km from the boundary of Protected Area.
III.	The project proponent shall prepare a Site-Specific Conservation Plan / Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report.	Complied OIL has submitted Site-Specific wildlife conservation plan and wildlife management plan to Chief WildLife Warden, Assam for approval. Copy of the same is enclosed as Annexure – I.
•	(in case of the presence of schedule-I species in the study area).	2
IV	PP shall conduct third party audit of compliance of EC condition at an interval one year and its report shall be submitted to IRO, MoEF&CC.	Will be complied Third party audit of compliance of EC condition will be carried out.
V.	Implementation of Action Plan on the issues raised during the Public Hearing shall be ensured. The Project Proponent shall undertake all the tasks as per the Action	Being Complied. Details of the CER expenditure incurred by OIL is enclosed as
	Plan submitted with budgetary provisions during the Public Hearing.	Annexure – II.
VI.	As proposed, no pipelines or its part shall be laid and drilling of exploratory/production/development wells to be carried out in the Forest land/Protected Area without prior permission/approval from the Competent Authority.	Complied No pipeline is laid in Forest land Protected Area
VII.	The project proponent will treat and reuse the treated water within the drilling site and no waste or treated water shall be discharged outside the premises under	Complied Zero Liquid Discharge is maintained



Page 1 of 6

	any condition. Mobile ETP coupled with RO and mobile STP shall be installed to treat the waste water and sewage waste respectively.	at the drilling location. Mobile ETP coupled with RO is installed to treat the effluent generated from the drilling location. Quantity of domestic sewage generated from the drilling locations is minimum and is being treated in ETP. Test report of ETP treated effluent of the location HAAK is enclosed as Annexure – III.
VIII.	During production, storage and handling, the fugitive emission of methane, if any, shall be monitored using appropriate technology.	Portable Multi-gas detector & Explosimeter are used to detect fugitive emissions of Methane (if any).
IX.	The project proponent also to ensure trapping/storing of the CO ₂ generated, if any, during the process and handling.	Complied No CO ₂ generated is generated during drilling.
X.	Approach road to drilling well shall be made pucca to minimize generation of suspended dust.	Approach road to the drilling location is made pucca to minimize dust generation.
XI.	The project proponent shall make all arrangements for control of noise from the drilling activity. Acoustic enclosure shall be provided for the DG sets along with the adequate stack height as per CPCB guidelines.	Complied Regular maintenance of equipment/ machinery is being carried to minimize noise generation. Acoustic enclosures are provided around DG sets and also adequate Stack Height is provided for DG sets as per CPCB guidelines.
XII.	Total fresh water requirement shall be 25 KLPD which will be met from ground water. Extraction of ground water shall not be done without obtaining prior permission of CGWA/concerned authority.	Complied NOC from CGWA will be obtained before extracting groundwater.
XIII.	The company shall construct the garland drain to prevent runoff of any oil containing waste into the nearby water bodies. Separate drainage system shall be created for oil contaminated and non-oil contaminated.	Complied Garland drains are constructed around the periphery of the drilling location to prevent runoff of any oil containing waste into the nearby water bodies. Separate drainage system is created for oil contaminated and non- oil contaminated.
XIV.	Drill cuttings separated from drilling fluid shall be adequately washed and disposed in HDPE lined pit. Waste mud shall be tested for hazardous contaminants and disposed according to HWMH Rules, 2016. No effluent/drilling mud shall be discharged/disposed off into nearby surface water bodies. The company shall comply with the guidelines for disposal of solid waste, drill cutting and drilling fluids for onshore drilling operation notified vide GSR.546(E) dated 30 th August, 2005.	contaminants as per Hazardous and Other Wastes (Management & Transboundary) Movement Rules,



		enclosed as Annexure – IV.
XV.	Oil spillage prevention and mitigation scheme shall be prepared. In case of oil spillage/ contamination, action plan shall be prepared to clean the site by adopting proven technology. The recyclable waste (oily sludge) and spent oil shall be disposed of to the authorized recyclers.	Complied Oil Spill Contingency Plan is in place. In case of Oil spillage/ contamination, action will be taken as per the Oil spill contingency plan prepared by OIL. Recyclable waste (oily sludge) and spent oil is sent to Pollution Control Board, Assam authorized recyclers.
XVI.	The project proponent shall take necessary measures to prevent fire hazards, containing oil spill and soil remediation as needed. At fixed installations or plants use of ground flare shall be explored. At the place of ground flaring, the overhead flaring stack with knockout drums shall be installed to minimize gaseous emissions during operation.	Complied Fixed firefighting system is installed at drilling locations and in case of any oil spillage necessary remediation actions will be taken as per the Oil Spill Contingency Plan.
XVII.	The project proponent shall develop a contingency plan for H ₂ S release including all necessary aspects from evacuation to resumption of normal operations. The workers shall be provided with personal H ₂ S detectors in locations of high risk of exposure along with self-containing breathing apparatus.	Complied Contingency Plan for H ₂ S release is in place. OIL never encountered H ₂ S and no such evidence exists in our field of operation. However, multigas detector and Self Containing Breathing Apparatus (SCBA) are kept available to meet the emergency situation, if any.
XVIII.	Blow Out Preventer system shall be installed to prevent well blowouts during drilling operations.	BOP systems are installed at the drilling locations for prevention of Blowouts.
XIX.	On completion of the project, necessary measures shall be taken for safe plugging of wells with secured enclosures to restore the drilling site to the original condition. The same shall be confirmed by the concerned regulatory authority from environment safety angle. In case of hydrocarbon not found economically viable, a full abandonment plan shall be implemented for the drilling site in accordance with the applicable DGH/ Indian Petroleum Regulations.	Will be complied On completion of the drilling activity, plugging of abandoned wells will be carried out as per the OIL's Well Abandonment, Site Restoration and Reclamation policy.
XX.	As per the action plan submitted by the project proponent all activities proposed in extended EMP (CER) for corpus of Rs. 3.28 crores shall be completed within 2 years (Annexure-II).	Being Complied Details of the CER expenditure incurred by OIL is enclosed as Annexure – II.



XXI.	Occupational health surveillance of the workers shall be carried out as per the prevailing Acts and Rules. All	Complied
	workers & employees shall be provided with required safety kits/mask for personal protection.	Occupational Health Surveillance of workers engaged in drilling operation
		is being carried out on regular basis.
		All workers & employees engaged in
, *		drilling operation are provided with
		Personal Protective Equipment (PPE).
*		IME & PME record of the personnel
		engaged in drilling operation at location HAAK is enclosed as
		location HAAK is enclosed as Annexure – V.
		Amexure - v.
XXII.	Oil content in the drill cuttings shall be monitored if oil-	Not Applicable
	based mud is used and report & shall sent to the	Water-Based Mud is used for the
XXIII.	Ministry's Regional Office.	drilling operations.
AAIII.	The project proponent shall prepare operating manual in respect of all activities, which would cover all safety &	Complied SOPs for all the operations covering
100	environment related issues and measures to be taken for	safety and environment related issues
- '-	protection. One set of environmental manual shall be	are prepared OIL has prepared
- V. 3	made available at the drilling site/ project site.	Environmental manual which is made
	Awareness shall be created at each level of the management. All the schedules and results of	available at the drilling location.
	environmental monitoring shall be available at the	Copy of the same is enclosed Annexure – B. Also, all the
4 - 4	project site office. Remote monitoring of site should be	environmental monitoring reports
	done.	related to ambient air quality, Stack
		Gas monitoring, ETP effluent, Noise
=		level are maintained at the drilling
		location.

General Conditions:

S. No.	CONDITION	COMPLIANCE STATUS
I.	No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Will be complied No further expansion or modifications will be carried out other than the activities mentioned in the Environment Clearance without the prior approval of MoEF&CC.
II.	The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.	Complied LED lights are installed for lighting purposes at the drilling locations.
III.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods,	



3	silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	providing acoustic enclosures around DG sets.
IV.	The company shall undertake all relevant measures for improving the socioeconomic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake ecodevelopmental measures including community welfare measures in the project area for the overall improvement	Being Complied Details of the CER expenditure incurred by OIL is enclosed as Annexure – II.
-	of the environment.	a =
V.	The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions	OIL has earmarked funds for environment management/ pollution control measures.
	stipulated herein. The funds so earmarked for environment management/pollution control measures shall not be diverted for any other purpose.	
VI.	A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing	Complied
VII.	the proposal. The project proponent shall also submit six monthly	Complied.
VII.	reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by email) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of Environmental Clearance and six monthly compliance status report shall be posted on the website of the company.	EC compliance report for the period April 2023 to September 2023 was submitted to Sub-RO, Guwahati, Zonal Office CPCB, Shillong and, Chairman - Pollution Control Board Assam vide L.No. S&E/E/43C-1/52 dated 11.01.2024. Also, copy of the EC and Six-monthly compliance report are uploaded to OIL website under the link https://www.oil-
VIII.	The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be	india.com/Environmental.aspx Complied. Environment Statement (Form – V)
5	submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.	for the F.Y. 2022-23 was submitted to Pollution Control Board, Assam vide No. S&E/E/21(B)/940 dated 20.09.2023. Copy of the same is enclosed as Annexure – C.
IX.	The project proponent shall inform the public that the project has been accorded environmental clearance by	Complied. Advertisement regarding the issuance
	the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at	of the Environment Clearance was published in two newspapers i.e., Dainik Janambhumi and The Sentinel



	https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely	dated 27.09.2023. Copies of the same are enclosed as Annexure – VI .
	circulated in the region of which one shall be in the vernacular language of the locality concerned and a	
	copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	
X.	The project authorities shall inform the Regional Office	
1	as well as the Ministry, the date of financial closure and	
	final approval of the project by the concerned authorities	
1	and the date of start of the project.	
XI.	This Environmental clearance is granted subject to final	Agreed.
.e	outcome of Hon'ble Supreme Court of India, Hon'ble	
	High Court, Hon'ble NGT and any other Court of Law,	
	if any, as may be applicable to this project.	



Annexure - I

Safety & Environment Department P.O. DULIAJAN-786602, ASSAM, INDIA Phone: 0374-2800542

Fax : 0374-2801796

Ref: S&E/E-39/1565

Date: 25.11.2021

The Principal Chief Conservator of Forest & Chief Wild Life Warden Office of the Principal Chief Conservator of Forest & Head of Forest Force Department of Environmnet and Forest, Govt. of Assam Guwahati Bhawan, Panjabari Guwahati – 781037, Assam

Sub: Submission of Wildlife conservation Plan in connection with Environment clearance applied for the project "For Onshore Oil & Gas Development Drilling And Production In Naharkatiya-Deohal-Bogapani-Nagajan, Dibrugarh & Tinsukia District under Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension (Proposed) PMLs of Oil India Ltd.

Sir,

In connection with the Environment Clearance (EC) application for "Onshore Oil & Gas Development Drilling And Production In Naharkatiya-Deohal-Bogapani-Nagajan, Dibrugarh & Tinsukia District under Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension (Proposed) PMLs of Oil India Limited, we are Submitting herewith the Wildlife Conservation Plan for Schedule-I species.

This is for information and approval please.

Thanking you

Yours faithfully OIL INDIA LIMITED

(S Basumatary) Chief General Manager (HSE) For Resident Chief Executive

Encl: as stated

Rewired L

1 - - - 11 1 - 4 - 1 Nodal Officer (EC/FC/NBWL) OIL INDIA LIMITED

WILDLIFE CONSERVATION PLAN FOR SCHEDULE-I SPECIES FOR ONSHORE OIL & GAS DEVELOPMENT DRILLING AND PRODUCTION IN NAHARKATIYA-DEOHAL-BOGAPANI-NAGAIAN, Dibrugarh & Tinsukia District under Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension (Proposed) PMLs





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ABBREVIATIONS

CC	Community Consultation			
СРСВ	Central Pollution Control Board			
DG	Diesel Generator			
EIA	Environmental Impact Assessment			
EN	Endangered			
ETP	Effluent Treatment Plant			
FD	Discussion with Forest Department			
FGGS	Field Group Gathering Station			
FSI	Forest Survey of India			
GBH	Girth at Breast Height			
GCS	Gas Compressor Station			
GG	Gas Generator			
HSD	High Speed Diesel			
IUCN	International Union for the Conservation of Nature			
IVI	Important Value Index			
KLD	Kilo Liter per Day			
KW	Kilo Watt			
LARR	Land Acquisition, Rehabilitation and Resettlement Act, 2013			
LC	Least Concern			
MMT	million metric ton			
MoEF&CC	Ministry of Environment, Forest and Climate Change			
NDBN	Naharkatiya-Deohal-Bogapani-Nagajan			
NH	National Highway			
NT	Near Threatened			
ocs	Oil Collection System			
OIL	Oil India Limited			
OWS	Oil Water Separator			
PML	Petroleum Mining Lease			
PS	Primary survey			
RCC	Reinforced Cement Concrete			
RD	Relative Density			
RF	Reserved Forest			
USA	United States of America			
VU	Vulnerable			
WPA	Wildlife Protection Act			
WWF	World Wide Fund			



INTRODUCTION

1.1 BACKGROUND

1

Oil India Limited (OIL), a Government of India Navaratna Enterprise, is currently engaged in carrying out exploration activities for hydrocarbon in its operational areas of Upper Assam, Arunachal Pradesh and Mizoram in the North Eastern part of India. OIL has significant presence in pan-India and overseas. Government of Assam has awarded Petroleum Mining Lease (PML) in Dibrugarh and Tinsukia districts and adjoining areas for exploration and development of oil and gas to OIL covering Naharkatiya-Deohal-Bogapani-Nagajan (NDBN) area in Dibrugarh & Tinsukia district under Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension Proposed) PMLs.

OIL is currently planning for drilling of 294 onshore exploratory & developmental wells, 2 nos. of production installations and laying of approximately 500 km of assorted oil & gas flow lines/delivery pipelines from 50 mm to 300mm in NDBN area under Dibrugarh and Tinsukia districts of Assam.

Development and production activities in NDBN area is part of OIL's larger plan of development of hydrocarbons in 10 hydrocarbon Blocks in Dibrugarh, Tinsukia, Sibsagar and Charaideo districts of Assam Upper Assam region.

1.2 OVERVIEW OF THE PROJECT

The project include OIL's proposed onshore Oil & Gas exploration and development drilling, installation of production facility and laying of 500 km assorted pipeline (50 mmto 300 mm) in NDBN area in Dibrugarh and Tinsukia Districts under under Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension (Proposed)PMLs.

The area includes Tinsukia, Digboi, Duliajan, Makum, Tigrai areas. OIL is presently producing crude oil and gas from the NDBN area which is spread over the administrative districts of Tinsukia, and Dibrugarh in Assam. In order to further enhance production activities in the area OIL is proposing to drill 294 (Two Hundred Ninety Four) exploratory & developmental wells along with construction of 2 production facilities and laying of 500 k.m. assorted pipeline in Nahorkatiya Extension, Tinsukia Extension, Hugrijan, Chabua, Borhapjan, Dumdumada Hugrijan Extension (Proposed)PMLs covering a project area of 657 sq. km. In the event of successful completion of drilling of the additional wells, it is expected to further augment the production of the crude oil from the said block by around 15 million metric ton (MMT) per year.



1.3 OBJECTIVES OF PROPOSED DRILLING AND PRODUCTION ACTIVITY

The project will ultimately cater to fulfil the energy requirement of India. The dependency of India on other countries will be lessened to an extent. Additionally, the project will benefit people living in neighbouring villages in relation to direct & indirect employment associated with various project activities and will boost the local economy. Specific objectives of the proposed drilling activities are summarized below:

- To develop and produce hydrocarbons safely,
- To augment National Production of oil and gas.

1.4 AREA LOCATION AND ACCESSIBILITY

1.4.1 Area Location

The NDBN area is located in Tinsukia and Dibrugarh districts of Assam. Total area of NDBN is 657 sq. km. The coordinates of the four corners of the NDBN area is presented in *Table 1.1*. The regional setting map of NDBN area is presented in *Figure 1.1* and the location of the NDBN area on toposheet (nos. 83M3, 83M7, 83M11; scale 1:50000) and satellite imagery is shown in *Figure 2.2* and *Figure 1.2*.

Table 1.1 Details of Coordinates of NDBN Area

Point	Latitude	Longitude
A	27°19'60.00"N	95°13'00.00"E
В	27°29'00.00"N	95°13'00.00"E
С	27°29'00.00"N	95°36'60.00"E
D	27°19'60.00"N	95°36'60.00"E

1.4.2 Accessibility

1.4.3 Accessibility

NDBN Field can be accessed by NH 37 which connects Dibrugarh and Tinsukia town with the state capital Guwahati. The eastern portion of the Field can be accessed by NH 38 which branches off from NH 37 near Makum town and connects Digboi and Margherita. Duliajan is the major town within the Field where headquarter of OIL is located. Duliajan is connected with major towns like Dibrugarh, Tinsukia and Digboi by PWD roads. Main settlements, tea gardens, industries and educational institutions within the Field can also be accessed by PWD roads. Duliajan is the major railway station within the area and is located at the Guwahati-Dibrugarh line of North East Frontier railway. Tinsukia, New Tinsukia and Makum are the major junction stations located at the northern boundary of the Field. Dibrugarh is the nearest Airport located about 20 kilometres from the NDBN.

2



1.5 ENVIRONMENTAL SETTINGS OF THE WELLS AND PRODUCTION FACILITY

NDBN area is located within Upper Brahmaputra valley. The main drainage channels traversing through the Field are within the Tingrai, Tipling and Digboi and are all tributaries of Buri Dihing River. Rivers flow mainly from south eastern side towards Buri Dihing. Land use classes in the NDBN comprise of settlements, tea gardens, homestead plantations, reserved forests and agricultural lands. Forest areas within the Field are mostly located at the eastern side (at Tinsukia district) and included primarily under Upper Dihing Reserve Forest. Apart from Upper Dihing R. F., Borajan Segment of Bherjan-Borajan and Padumoni Wildlife Sanctuary is also located at the central position of the NDBN Field. Dehing Patkai Wildlife Sanctuary is located at a distance of 1.7 km from the field boundary at the south-eastern side. Two Elephant Corridors between Upper Dihing R. F. East and West Blocks at Bogapani and Golai-Powai are located within the NDBN field on the eastern boundary. Duliajan is the major town within the Field. The Field is included under the existing oil and gas producing area of OIL.

1.6 PROJECT ACTIVITIES

Land Procurement

The land required for the well sites and production facilities will be procured from the local villagers or tea garden authority through direct purchase. Generally, OIL will procure the required land through private negotiation. In few cases, OIL may request district authority to acquired land under LARR act 2013, if private negotiation is not successful. Land procurement will be done including crop compensation. No physical displacement will not occur; hence, resettlement and rehabilitation will not be applicable for this project.

Site Preparation & Construction Drill site

Site preparation will involve levelling, filling and consolidation of the site for staging equipment and machinery. Individual sites will be duly fenced to a height of about 2 m using jingle wired fencing or XPM fencing.

Preparation and construction of drill sites and production facilities will involve top soil scraping and storage for future use, elevating the site by excavated material from the site and material brought from authorized quarry area. Reinforced Cement Concrete (RCC) will be used for the construction of foundation system at drill sites. For making foundations of the main rig structure, cast in-situ bored under- reamed piles of specified lengths will also be used.

Drilling & Testing

The exploitation of hydrocarbons requires the construction of a conduit between the surface and the reservoir. This is achieved by the drilling process. The exploration wells will be drilled using a standard land rig or a "Mobile



Land Rig" with standard water based drilling fluid treatment system. This rig will be suitable for deep drilling up to the desired depth of 3900 metres as planned for the project.

During drilling operations, a fluid known as drilling fluid (or 'mud') is pumped through the drill string down to the drilling bit and returns between the drill pipe –casing annulus up to surface back into the circulation system after separation of drill cuttings /solids through solids control equipment. Drilling fluid is essential to the operation and helps in controlling down hole pressure, lift soil/rock cuttings to the mud pit, prevent cuttings from settling in the drill pipe, lubricate, cool and clean the drill bit.

Drill cuttings generated will be collected and separated using a solid control system and temporarily stored on-site in HDPE lined pits. Drilling and wash wastewater generated will also be stored at an onsite HDPE lined pit. The water will be adequately treated in a mobile ETP to ensure conformance to the S No. 72 A (ii) Schedule I - Standards for Emission or Discharge of Environmental Pollutants from Oil Drilling and Gas Extraction Industry, of CPCB and will be reused.

There will be other ancillary facilities like Drilling mud system, Effluent Treatment System (ETP), Cuttings disposal, Drill Cementing, equipment etc. and utilities to supply Power (DG sets), water, fuel (HSD) to the drilling process and will be set up as a part of the project.

Between drilling operations for different zones, logging operations will be undertaken to provide information on the potential type and quantities of hydrocarbons present in the target formations.

Well Site decommissioning

On completion of activities, the wells will be either plugged and connected with flow lines or suspended. In the event of a decision to suspend the well, it will be filled with a brine solution containing very small quantities of inhibitors to protect the well. After the activities, the well will be sealed with a series of cement plugs, all the wellhead equipment will be removed leaving the surface clear of any debris and site will be restored.

Production Installations

Four Production installations planned within the Khagorijan Field. The production installation may include Oil Collection System (OCS), Gas Compressor Station (GCS), Field Group Gathering Station (FGGS) and Quick Production Set-up (QPS).

1.7 UTILITIES AND RESOURCE REQUIREMENTS

Power: The power requirement for each drill site construction will be met through the 100 KW DG Sets. During drilling, DG sets of 1000 KW capacities,



will be used to meet the power requirement for drilling. Lighting and other power requirements at drill sites will met through 200KW DG sets. It is estimated that 3.5 KLD of diesel will be required during drilling phase. Power requirement for the production installations will be met through Gas Generator (GG) sets of 216 KW capacity.

Water: During the drilling operations, water requirement at a drill site is expected to be 50 m³ per day. The water requirement at the drilling sites during construction and drilling phase will be met groundwater after obtaining necessary permission. Potable water requirement at site will be met through packaged drinking water. In addition, a water storage pit of around 1000 m³ is proposed to store water for fire water supply the likely source being surface water. For production facility approximately, 5 m³ per day water will be required for construction and 3 m³ per day for workers during construction phase. Approximately 20 m³ per day water is required during the operation of the production installations. The water requirement will be met groundwater after obtaining necessary permission.

Manpower: The estimated employment would be approximately 80 un-skilled temporary workers during the peak construction phase that will be primarily sourced from nearby villages. Additionally, 20 permanent OIL employees will supervise the construction phase. The drilling rig will be operated by approximately 40-50 persons on the rig at any particular time. Approximately 10 persons per shift will be hired during operation phase of production facility. Production facilities are operated in three shifts with approximately 10 persons operating per shift. Personnel involved in a production facility include the Installation Manager, supervisors and other technical staffs.

1.8 POLLUTION SOURCES

- Air emissions: Point source air emissions will be generated from DG/GG sets. Fugitive emissions will occur from vehicles involved in the drilling operations and from windblown dust from storage and staging areas within the drill sites and production facilities.
- *Noise & Vibrations*: Noise and vibration will be generated due to operation of drilling rig, DG/GG sets and vehicles.
- Liquid wastes: During the drilling phase, wastewater will be generated as a
 result of rig wash and dewatering of spent mud and washing of drill
 cuttings. The wastewater will be treated in an Effluent Treatment System
 (ETP) at site. The treated water would be reused. Domestic wastewater
 will be generated from the drill sites would be treated in septic tanks and
 soak pits. In production facilities, produced formation water will be reused
 after necessary treatment; surface Runoff after treatment through Oil
 Water Separator (OWS) and sedimentation tank will be reused.
- Drill cuttings & spent mud: Approximately 350-400m³ of drill cuttings and 900-1200 m³ of spent mud will be generated per site. Drill cuttings and spent mud will be disposed off in a well-designed pit lined with impervious liner located on site.



1.9 PROJECT TIMELINE

Drilling of each well location is expected to take three to four months. After development phase the wells if converted to production wells will continue till the life of the well. Construction of production facility will require approximately 2 years. The production facility would be permanent. The developmental drilling, construction of production facilities and pipelines would be conducted within 7 years.

1.10 PROJECT COST

Total cost of the project would be INR 9734.60 crore which also includes cost of in-built mitigation measures.



Annexure - II

	CER expenditure in Crores during F.Y. 2022-23 to F.Y. 2023-24							
District	Health Care	Education	Plantation	Skill development of women	Industrial Training for students	Sports & Cultural events	Social Development/Infrast ructure (Drinking Water, Toilets, Road repair, Flood Protection/Erosion control etc.,)	Total
Tinsukia (Assam)	8.27	10.32	9.38	1.82	3.03	1.14	38.40	72.36
Dibrugarh (Assam)	8.12	8.86	0.00	4.41	3.63	0.65	19.45	45.12





Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Ph: 03751-264414, 9435008657, 8876028672

E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Report No.: ENV/ARDS/23-24/S-03/WW-03/01

Date : 14/03/2024

Order No.: Telecon

Date

Report Issued To:

ADITI R & D SERVICES

Nilesh Buisness Complex, A. T. Road, Digboi, Assam

TEST RESULTS

Sample Ref. No.: ARDS/2024/S-03/0603/01

Sample Source: Rig S#3/HAAK, Makum

Sample Type: ETP Treated Water (RO)

Collected On : 06-03-2024

Received On : 06-03-2024

Collected By: ETP Supervisor, ARDS

Sl. No.	Parameters	Results	Limit [G.S.R. 176(E), 02.04.1996
1	Colour	Colourless	Colourless
2	Odour	Odourless	Odourless
3	pH value	6.98	5.5 - 9.0
4	Temperature, °C	25.3	40 °C
5	TSS, mg/l	8.8	100
6	BOD, mg/l	<1	30
7	COD, mg/l	24	100
8	Chlorides (as Cl), mg/l	13	600
9	Sulfates (as SO ₄), mg/l	11	1000
10	TDS, mg/l	92	2100
11	Sodium, (%)	3.5	60
12	Oil & Grease, mg/l	<4.0	10
13	Phenolic Compounds as C ₆ H ₅ OH, mg/l	<0.001	1.2
14	Cyanides , mg/l	<0.001	0.2
15	Fluorides (as F), mg/l	<0.01	1.5
16	Sulfide (as S), mg/l	<0.01	2.0
17	Chromium (Cr+6), mg/l	<0.001	0.1
18	Chromium (Total), mg/l	<0.001	1.0
19	Copper, mg/l	<0.001	0.2
20	Lead, mg/l	<0.001	0.1
21	Mercury, mg/l	<0.001	0.01
22	Nickel, mg/l	<0.001	3.0
23	Zinc, mg/l	<0.01	2.0

Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON

NOTE: 1. Results reported are valid at the time of and under the prevailing conditions of measurement

- $2.\,Results\,refer\,only\,to\,the\,particular\,parameters\,tested.$
- 3. This test report shall not be reproduced except in full, without the written permission of ENVIROCON, I.O.C.L (AOD) New Market, Digboi 786171, Assam.

Core Services: Environmental Monitoring & Data Generation, EIA & EMP, Environmental Audit & Allied Environmental Management jobs

Associate Services: Certification by Competent Person (CIF), NDT, Hydraulic Testing, Chartered Engineer Services etc.

গ্ৰীনটেক্ এনভাইৰনমেন্টল ইঞ্জিনিয়াৰ এণ্ড কন্সালটেন্টছ্ GREEN TECH ENVIRONMENTAL ENGINEER & CONSULTANTS

TC 50

House No-11, Champaknagar, Narayan Path, Bhetapara, Guwahati-781028, www.greentecheec.in Telefax -0361 3501950 Mobile: 9435046677, 9954089052, E-mail: green_pranjat@hotmail.com, info@greentecheec.in

TEST REPORT

GEEC/FM/450A

ULR Number: TC5991	24000000015F		
Report No:GEEC/FL/2	3/TOX/2024/01/03	Date:	29/01/2024
Name of the Industry: OIL INDIA Ltd.		Lab ID	GEEC/TT/2024/01/03
Address:	Oil India Ltd.	Date of Sampling/Collection:	09/01/2024
	Duliajan District: Dibrugarh,	Date of Receipt in Duliajan:	10/01/2024
	State : Assam	Date of Receipt in Lab;	11/01/2024
Rìg	S-3	Test Start Date:	11/01/2024
Location:	HAAK	Test End Date:	15/01/2024
	DRILL FLU	IID QUALITY FOR TOXICITY	di an
	S	AMPLING RESULT	
Depth	253 m	Mud Weight (MW,pcf)	66
Mud Type BS-mud		MFV sec	60
Dose Sample Concentration		Mortality (In%)	Test Method
1	Control sample	0	
2	5000 mg/L	10	
3	10000 mg/L	20	
4	20000 mg/L	20	IS 6582 (Part 2) Bioassay using Zebra Fish
5	30500 mg/L	30	
6	40000 mg/L	40	
7	50000 mg/L	50	le:

Sample Drawn By: Client

Remarks: Limit for Toxicity of Drill Fluid 96 Hrs LC 50 > 30000 mg/l by fish toxicity.

Checked by:

Blahan

Dr. Belinda Lahon Quality Manager





Reviewed by:

Pranjal Buragohain Authorised Signatory



^{*} The results relate only to the item tested.

^{*} The test report shall not be produced except in full, without written approval of the laboratory.

^{*} The test report cannot be used as evidence in the court of law without prior written approval of the laboratory

SI No.	Name	<u>Designation</u>	Last IME/PME	PME DUE
1	ENAMUL HUSSAIN	RIG SUPDT	20.12.2023	19.12.2028
2	AJAY KR. GURUNG	RIG SUPDT	02.02.2021	01.02.2024
3	GOBINDA SAIKIA	TOOL PUSHER	02.02.2021	01.02.2026
4	MIRDHA M HUSSAIN	TOOL PUSHER	02.02.2021	01.02.2026
5	JITEN TAMULY	TOUR PUSHER	22.01.2020	22.01.2025
6	RANA MAJUMDAR	TOUR PUSHER	02.02.2021	01.02.2026
7	MRIDUL GOGOI	DRILLER	02.02.2021	01.02.2026
8	GHANA K MOHAN	DRILLER	02.02.2021	01.02.2026
9	SUJIT TANTI	DRILLER	02.02.2021	01.02.2026
10	KISHOR KR GOGOI	DRILLER	02.02.2021	01.02.2026
11	UTPAL GOGOI	HSE OFFICER	02.02.2021	01.02.2026
12	NABAJYOTI SAIKIA	HSE OFFICER	20.12.2023	19.12.2028
13	SIMANTA BORSAIKIA	ELECTRICAL ENGINEER	03.02.2021	02.02.2026
14	PRIYANKU PACHANI	ELECTRICAL ENGINEER	03.02.2021	02.02.2026
15	PREM KT CHANGMAI	MECHANICAL ENGINEER	03.02.2021	02.02.2026
16	KASHYAP BORA	MECHANICAL ENGINEER	22.01.2020	21.01.2025
17	BEDABYASH GOGOI	MUD ENGINEER	03.02.2021	02.02.2026
18	CHIRANJIB CHUTIA	MUD ENGINEER	20.12.2023	19.12.2028
19	BHUPENDRA GOGOI	MUD ENGINEER	20.12.2023	19.12.2028
20	GULAP SAIKIA	MUD ENGINEER	22.01.2020	21.01.2025
21	ANJAN SAIKIA	MEDIC	13.02.2021	01.02.2026
22	BIJOY PHUKAN	MEDIC	02.02.2021	01.02.2026
23	MINTU SHYAM	ASSISTANT DRILLER	02.02.2021	01.02.2026
24	BHASKAR J SENAPATI	ASSISTANT DRILLER	22.01.2020	21.01.2025
25	BASUDEV SHARMA	ASSISTANT DRILLER	02.02.2021	01.02.2026
26	BHODESWAR GOGOI	ASSISTANT DRILLER	13.02.2021	12.02.2024
27	BIDYUT B. BORAH	RIG ELECTRICIAN	13.02.2021	12.02.2026
28	BIKASH R. GOGOI	RIG ELECTRICIAN	03.02.2021	02.02.2026
29	ABHIJIT DUTTA	RIG ELECTRICIAN	03.02.2021	02.02.2026
30	JATIN KAKOTI	RIG ELECTRICIAN	03.02.2021	02.02.2026
31	SOURAV PHUKAN	- ASSITANT ELECTRICIAN	03.02.2021	02.02.2026
32	MOMIN DUTTA	ASSITTANT ELECTRICIAN	03.02.2021	02.02.2026
33	ANKUR HAZARIKA	ASSITTANT ELECTRICIAN	13.02.2021	12.02.2026
34	PRAKASH RAI	TOP MAN	02.02.2021	01.02.2026
35	SUMESWAR DHADUMIA	TOP MAN	02.02.2021	01.02.2026
36	BHUBAN KAKOTI	TOP MAN	02.02.2021	01.02.2026
37	BHRIGU BORAH	TOP MAN	03.02.2021	02.02.2026
38	GYANDEEP GOGOI	TOPMAN	02.02.2021	01.02.2026
39	SEKHOR TAMANG	TOPMAN	02.02.2021	01.02.2026



40	KAMAL SAIKIA	TOP MAN	22.01.2020	22.01.2020
41	ROMEN KALITA	TOP MAN	13.02.2021	13.02.2026
42	DINKU GOGOI	RIGMAN	03.02.2021	02.02.2026
13	BIPUL URANG	RIG MAN	03.02.2021	02.02.2026
44	MONUJ GHURASOWA	RIG MAN	03.02.2021	02.02.2026
45	HEMANTA BORAH	RIG MAN	03.02.2021	02.02.2026
46	SURESH PHUKAN	RIGMAN	13.02.2021	12.02.2026
47	BHADESWAR GOGOI	RIG MAN	13.02.2021	12.02.2026
18	BIRINCHI GOGOI	RIG MAN	03.02.2021	02.02.2026
49	RAJIB SAIKIA	RIG MAN	03.02.2021	02.02.2026
50	ANJAN BORGOHAIN	RIG MAN	03.02.2021	02.02.2026
51	RATUL DUTTA	RIG MAN	03.02.2021	02.02.2026
52	NABAJYOTI GOGOI	RIG MAN	03.02.2021	02.02.2026
53	ANKUR. J. HAZARIKA	RIG MAN	03.02.2021	02.02.2026
54	GUNIN HAZARIKA	RIG MAN	03.02.2021	02.02.2026
55	DIGANTA CHETIA	RIGMAN	03.02.2021	02.02.2026
56	PAPU BORAH	RIGMAN	03.02.2021	02.02.2026
57	BITUL SONOWAL	RIGMAN	13.02.2021	12.02.2026
58	ARUN CHETIA	RIG MAN	03.02.2021	02.02.2026
59	DHRUBAJYOTI BORUAH	RIG MAN	03.02.2021	02.02.2026
60	LAKHYADHAR GOGOI	RIG MAN	13.02.2021	12.02.2026
61	CHANDRAMONI DUTTA	RIG MAN	03.02.2021	02.02.2026
62	HIMANSHU SARMA	RIGMAN	03.02.2021	02.02.2026
63	DEUTI BORAH	MECHANIC ICE	13.02.2021	12.02.2026
64	PROSENJIT BORUAH	MECHANIC ICE	03.02.2021	02.02.2026
65	DIPANKAR KALITA	MECHANIC ICE	13.02.2021	12.02.2026
68	MUKTA NATH NARAH	MECHANIC ICE	13.02.2021	12.02.2026
67	JOHN YEAM	ASST MECH ICE	03.02.2021	02.02.2026
69	NOBIN GOGOI	ASSIT. MECHANICAL ICE	13.02.2021	12.02.2026
70	BIREN RAJKONWAR	MECHANIC PUMP	03.02.2021	02.02.2026
71	BINANDA GOGOI	MECH PUMP	13.02.2021	12.02.2026
72	BIDYUT KONWAR	MECH PUMP	03.02.2021	02.02.2026
73	PARAG JYOTI DUTTA	MECHANIC PUMP	13.02.2021	12.02.2026
74	AMRIT BORAH	ASST. MECHANIC PUMP	20.12.2023	19.12.2028
75	MADHUJYA DUTTA	ASST. MECHANIC PUMP	03.02.2021	02.02.2026
76	RAJU KONWAR	ASST. MECHANIC PUMP	03.02.2021	02.02.2026
77	PRANJAL GOGOI	GAS LOGGER	03.02.2021	02.02.2026
78	LAKHI CHETIA	GAS LOGGER	03.02.2023	02.02.2026
79	SIDDHARTHA KONWAR	GAS LOGGER	20.12.2023	19.12.2028
80	APURBA PHUKAN	GAS LOGGER	03.02.2021	02.02.2026
81	UTPAL DAS	WELDER	03.02.2021	02.02.2026
82	KALYAN MECH	WELDER	03.02.2021	02.02.2026
83	PHANIDHAR KONWAR	CRANE OPERATOR	13.02.2021	12.02.2026
84	ABHIJIT GOGOI	CRANE OPERATOR	22.01.2020	21.01.2025



THE SENTINEL WEDNESDAY 27 SEPTEMBER 2023 DIBRUGARH



P.O. Dullajan - 786602, Assam, India. CIN: L11101AS1959GOI001148

The Ministry of Environment Forest and Climate Change (MoEF&CC) has accorded Environmental Clearance for Onshore Oil & Gas development drilling and production against the proposal No. IA/AS/IND2/246799/2018 under the provisions of EIA Notification. 2005

The copy of Environmental Clearance, F.No.J-11011/546/2017 -\A(I) dated 20.09.2023 is available for reference with Pollution Control Board, Assam (PCBA) and may also be seen at the website of MoEF&CC at https://parivesh.nic.in/.

Noda! Officer EC/FC/NBWL, Oil India Limited

Tinsukia, Wednesday, September 27, 2023

দৈনিক জনমভূমি :

তিনিচুকীয়া, বুধবাৰ, ৯ আহিন, ১৯৪৫ শক

Mendelatic



P.O. Dullajan - 786602, Assam, India. CIN: L11101AS1959G0I001148

The Ministry of Environment, Forest and Climate Change (MoEF&CC) has accorded Environmental Clearance for Onshore Oil & Gas development drilling and production against the proposal No. IA/AS/IND2/246799/2018 under the provisions of EIA Notification, 2006.

The copy of Environmental Clearance, F.No.J-11011/546/2017 -IA(I) dated 20.09.2023 is available for reference with Pollution Control Board, Assam (PCBA) and may also be seen at the website of MoEF&CC at https://parivesh.nic.in/.

Nodal Officer EC/FC/NBWL. Oil India Limited



ANNEXURE - A ENVIRONMENT MANAGEMENT CELL OF OIL INDIA LIMITED - FHQ, DULIAJAN **DESIGNATION** QUALIFICATION NAME S.No B.Sc (Chemistry), M.Sc (Chemistry) Deputy General Manager (HSE) Sri. Rupam Jyoti Sutradhar 1Deputy Chief Engineer (HSE) **B.E** (Electrical Engineering) 2. Sri. Swapnanil Kakaty B.Tech (Environmental Engineering) 3. Sri. Sachin Kumar Verma Superintending Engineer (HSE) B.E (Mechanical Engineering), PG Diploma (Fire & Safety Sri. Akash Neel Das Superintending Engineer (HSE) 4. Management), PGDM Sri. Bantupalli Sai Venkatesh Superintending Engineer (HSE) B.E (Civil Engineering), M.Tech (Environmental Engineering) 5.





Common Environment Management Plan for Onshore Oil & Gas **Drilling Activity**





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1.0 INTRODUCTION:

OIL INDIA LIMITED (OIL), a Government of India Maharatna Enterprise, is currently engaged in carrying out hydrocarbon exploration and production activities mostly in its operational areas in Upper Assam, Arunachal Pradesh and Mizoram in the North Eastern part of India. OIL is also undertaking hydrocarbon exploration activities in few Indian states and few overseas countries. Oil India Limited was incorporated on 18th February 1959 to expand and develop the newly discovered oil fields of Naharkatia and Moran in the Indian North East. In 1961, it became a joint venture company between the Indian Government and Burmah Oil Company Limited, UK. In 1981, OIL became a wholly owned Government of India enterprise. Today, OIL is a premier Indian National Oil Company engaged in the business of exploration, development and production of crude oil and natural gas, transportation of crude oil and production of LPG.

Govt. of India and Assam has awarded Petroleum Mining Leases (PML) to OIL for exploration and development of oil & gas at Dibrugarh, Chabua, Tinsukia, Hugrujan, Naharkatiya Extn, Dholiya and Dumduma areas including the adjoining areas in Dibrugarh, Tinsukia and Sibsagar Districts.

2.0 Environmental Management Plan

This Environmental Management Plan and Monitoring Framework is a site-specific document for the drilling activities that have been developed to ensure that OIL can implement the project in an environmentally conscious manner and where all contractors, understand the potential environmental risks arising out of the proposed project and take appropriate actions to properly manage such risk.

This EMP will be an overview document that will guide environmental management of all aspects of OIL's activities i.e. construction and operation of drilling wells. This EMP will be backed up by more specific Environmental Action Plans, Procedures and Bridging Documents.

The EMP describes the actions to be adopted in terms of:

- National Policies and Regulations;
- Best Practices and guides; and
- Local Environmental and Social Sensitivities.



The Environment Policy of OIL is presented below.



ENVIRONMENT POLICY

Oil India Limited is guided by its Core purpose of "being a fastest growing energy company with global presence and providing value to all stake holders". Currently as an E&P company, OIL has a pan India presence with overseas foot prints.

In alignment with the core purpose, OIL is deeply committed to the Preservation of Environment & Ecology, Sustainable Development, Enrichment of the quality of life of Employees, Customers and the Community around its operational areas.

In pursuance of the above mentioned policy OIL is committed to:

- 1. Ensure an environment friendly work place in all our operations.
- 2. Comply with relevant Environmental Laws and Regulations in OIL's operations, prescribed by the statutory bodies...
- 3. Follow a systemic approach to Environmental Management Plan in order to achieve continual performance improvement.
- Adopt technologies that conserve energy, prevent pollution, maximize recycling, reduce -wastes, discharge and emissions.
- 5. Develop green belts and plant trees in and around OIL's operational areas in harmony with nature.
- Protect aesthetic, cultural, social patterns and historical characteristics in and around OIL's operational areas.
- Promote a culture among OIL employees, contractors and all the stake holders associated with OIL for shared responsibility towards environmental protection.
- 8. Promote and nurture a healthy, safe & productive environment in its area of operations

(S.RATH)

DIRECTOR (OPERATIONS)

Effective Date: 25th April, 2012

Approved in the 420th Board Meeting

3.0 IMPACT ASSESSMENT

The potential impacts arising due to the construction and operation of the drilling activities are given below:

- **3.1 Air Quality:** The operation of DG/GG sets, movement of vehicles and machineries during construction and drilling at drill sites will result in the generation of air pollutants viz. PM, NOx and SOx that may affect the ambient air quality temporarily. Air pollutants like particulate matter, hydrocarbons and NOx will also be generated during drilling operations.
- **3.2 Noise Quality:** Operation of heavy machinery/equipments and vehicular movement during site preparatory and road strengthening/construction activities may result in the generation of increased noise levels. Operational phase noise impacts are anticipated from therunning of drilling rig and ancillary equipment *viz.* shale shakers, mud pumps and diesel generators, gas generators.
- **3.3 Soil Quality:** Stripping of top soil will affect the soil fertility of the well sites temporarily. Potential adverse impacts on soil quality may also result from improper storage and handling of fuel, lubricants, drilling mud and drill cuttings.
- **3.4 Water Quality and Hydrogeology:** All wastewater discharged from the drilling operations will be treated in the ETP and discharges will conform to CPCB standards. As the volume of water to be discharged is small, it is anticipated to cause minor increase in pollution load for specific parameters in receiving water bodies. Uncontrolled surface runoff from the drill sites may compose of waste fluids or storm water mixed with oil and grease and may pollute the surface water quality. However, the surface runoff will be treated with sedimentation tank and oil water separator at site.

3.5 Biological Environment:

The existing vegetation at the proposed drill sites, approach roads and RoU of the pipeline will be felled for site development. Noise generated from drilling operations and vehicular movement within the drill sites and approach roads may affect the reptiles, birds and mammals adversely and may result in their moving away from the project area for a temporary period. OIL will obtain Forest Clearance from MoEF&CC for drilling within the forestlands; all the conditions mentioned in the forest clearance would be complied. Surface runoff from the drill sites contaminated with sediment, may reachsurface water channels and increase the suspended solids load of the channel water. Increaseof suspended solid will increase the turbidity of river water that ultimately will adversely affect the DO level in the water. The turbid water and lower DO may affect the primary productivity of the impacted areas of the rivers. The process effluent will be adequately treated in the ETP to meet the industrial effluent discharge standards. The discharge of treated effluent is not expected to cause perceptible changes in the water quality of the receiving stream.

3.6 Socio-Economic Environment: Approximately 3 ha. land would be required for each well. Land will be purchased from local communities however; no physical displacement during land procurement is anticipated. Additionally, land will also be procured for construction of 100-200 m approach road to the drill site from existing roads. Anticipated number of families directly impacted would be limited to 2-5 nos. for each of the drill sites. The dependency of the landowner in case of generation of livelihood is limited as the land is classified as monocropped agricultural land.



OIL/its contractors would endeavour to provide maximum employment to the local people; however, certain percentage of semi-skilled and highly skilled migrant labour would be used by contractors for manning technical activities. It is anticipated that occasional conflicts would arise with the local community over the recruitment of migrant workers. Discomfort due to dust and noise to adjoining communities, influx of people are likely to occur.

The construction phase of the project is likely to generate both direct and indirect opportunities for employment. The estimated direct employment would be approximately 50 un-skilled workers during the peak construction phase that will primarily sourced from nearby areas. Indirect employment would be primarily in the supply chain as vendors, which are anticipated to be set up to support the construction.

3.7 Impact on Community Health & Safety: Community health and safety of inhabitants residing close to the proposed well sites stand to get affected from frequent heavy vehicular movements along village access roads and due to noise from drilling rig operations, movement of heavy vehicles during construction etc.

4.0 DETAIL ENVIRONMENTAL MANAGEMENT PLAN

4.1 Air Quality Management Plan

- Vehicles delivering raw materials like fine aggregates will be covered to prevent fugitive emissions.
- Sprinkling of water on earthworks, material haulage and transportation routes on a regular basis during construction and decommissioning phase of the wells.
- Flare stacks of adequate height would be provided.
- DG/GG set stacks would have adequate height, as per statutory requirements, to be able to adequately disperse exhaust gases
- Periodic monitoring of DG/GG set stack emission will be carried out in accordance with the Environmental Monitoring Plan to assess compliance with CPCB DG set exhaust standards.

4.2 Noise Management Plan

- Selection and use of low noise generating equipment with in-built engineering controls viz. mufflers, silencers, etc.
- All DG/GG sets would be provided with acoustic enclosures.
- Appropriate PPEs (e.g. ear plugs) will be used for by workers while working near high noise generating equipment.
- All vehicles utilized in transportation of raw materials and personnel will have valid Pollution under Control Certificates (PUC).
- All high noise generating equipment will be identified and subjected to periodic preventive maintenance.
- No night time operation of vehicles and construction activities will be undertaken.



4.3 Soil Quality Management Plan

- Drip trays to be used during vehicular/equipment maintenance and during re-fuelling operations.
- Spill kits will be made available at all fuel and lubricant storage areas. All spills/leaks contained, reported and cleaned up immediately.
- Dedicated paved storage area will be identified for the drilling chemicals, fuel, lubricants and oils within the drill sites.
- 1.5 mm HDPE lined pits will be considered for the disposal of unusable drilling mud cuttings and drilling wastewater etc.

4.4 Surface Water Quality Management Plan

- Levelling and grading operations will be undertaken with minimal disturbance to the existing site
 contours thereby maintaining the general slope and topographical profile of the site.
- During site preparation and construction, surface water run-off will be channelized through appropriately designed drainage system.
- Sediment filters and oil-water separators will be installed to intercept run-off and remove sediment before it enters water courses.
- Domestic wastewater generated from drill sites will be treated through septic tank and soak pit system and then discharged.
- Process wastewater would be treated in Effluent Treatment Plant (ETP)at drill sites.

4.5 Ground Water Quality Management Plan

- Water based mud would be used as a drilling fluid for the proposed project.
- Eco-friendly synthetic based mud if required for deeper sections, will be used after providing intimation to the Pollution Control Board;
- The drill cutting along with spent mud will be stored in HDPE lined pit.

4.6 Waste Management Plan

- Use of low toxicity chemicals for the preparation of drilling fluid.
- Management of drill cuttings, waste drilling mud, waste oil and domestic waste, wastewater in accordance with Standards for Emission or Discharge of Environmental Pollutants from Oil Drilling and Gas Extraction Industry of CPCB as modified in 2005.
- The hazardous waste (waste and used oil) will be managed in accordance with Hazardous Waste (Management, Handling & Transboundary Movement) Rules, 2016.
- The kitchen waste will be disposed in nearest municipal/village dumping site on a daily basis through approved waste handling contractors.
- •The sewage generated will be treated through septic tank and soak pit system.
- •Used batteries will be recycled through the vendors supplying lead acid batteries as required under the Batteries (Management & Handling) Rules, 2001.
- The drilling cuttings pit will be bunded and kept covered using tarpaulin sheets during monsoon.



4.7 Wildlife Management Plan

- Movement of heavy vehicles will be restricted at night time, especially if access roads pass though forest areas, as most of the mammals movement occurs during night;
- Noise levels at the drill siteswill be controlled through selection of low noise generating equipment and installation of sufficient engineering controls viz. mufflers, silencers etc.
- No temporary electric supply connection line from the grid will be laid for the proposed project activity. All electric requirements will be supplied from the internal DG sets.
- OIL will have to take Forest Clearance from MoEFCC for development of drill sites, access roads and laying of pipeline within forest areas.

4.8 Road Safety & Traffic Management Plan

- The condition of roads and bridges identified for movement of vehicles and drilling rig will be assessed and if required strengthened by OIL to ensure their safe movement.
- Precautions will be taken by the contractor to avoid damage to the public access routes including highways during vehicular movement.
- Traffic flows will be scheduled wherever practicable during period of increased commuter movement.

4.9 Occupation Health & Safety Management Plan

- All machines to be used in the construction will conform to the relevant Indian Standards (IS) codes, will be kept in good working order, will be regularly inspected and properly maintained as per IS provisions and to the satisfaction of the site Engineer.
- Hazardous and risky areas, installations, materials, safety measures, emergency exits, etc. shall be appropriately marked.

4.10 Management of Social issues and concerns

- People from adjoining areas especially given job preference through local contractors according to the skill sets possessed.
- Prior to the commencement of the proposed activity, a consultation program will be conducted by OIL with the target groups and local authorities. The primary objective of such consultation will be to share with the concerned villagers/stakeholders the objective of the proposed project associated impacts and their mitigation.
- OIL will give more emphasis and priority on periphery development, development of health facilities and provision for drinking water facility as per Corporate Social Responsibility (CSR) Plan.
- The drill sites would be fenced and gates would be constructed so that the children are refrained from straying into the site.



4.11 Emergency Response Plan

- Drilling rig and related equipment to be used for drilling will be conformed to international standards specified for such equipment.
- Blow-out preventers and related well control equipment shall be installed, operated, maintained and tested generally in accordance with internationally recognized standards.
- Appropriate gas and leak detection system will be made available at each of the drill sites:
- Adequate fire-fighting equipment shall be provided at each drilling site.

The environmental mitigation measures and plans are presented in form of a matrix according to the sequential flow of activities in the project life cycle. The matrix focuses on strategies to be adopted for safe guard of the environment from possible impacts resulting out of the project activities. The strategies have further been detailed out as management procedures and programmes in subsequent sections.

The EMP helps establish the linkage between the activities environmental impacts and mitigation measures and presents the monitoring framework i.e. the Environmental Performance Indicator (EPI) No. as well as the Environmental Quality Indicator (EQI).



5.0 Environment Management Matrix

S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
1. Presenc drill sit	Physical Presence of drill site, rig and other machinery,		Change in visual characteristics of the area due to installation of drilling setup		On completion of works (in phases) all temporary structures, surplus materials and wastes will be completely removed. Only structure required for safety purposes would be retained on the bare drill site.		Construction & Drilling	OIL/Contractor	Waste Management Plan
		1.2	; Increase of illumination at night time due to installation of drilling setup	disturbance of the	Appropriate shading of lights to prevent scattering	Grievance records/ Consultation with Villagers	Construction & Drilling	OIL/Contractor	Management o social issues & concerns
		1.3	Influx of man power & immigrant labour force to nearby villages		Preference used of local labour forces to the extent possible	Grievance records	Construction & Drilling	OIL/Contractor	Management o social issues & concerns
2.	Storage & Handling of Materials & Spoils		_		All loading and unloading activities to be carried out as close as possible to the storage facilities.	Site Inspection	Construction & Drilling	OIL/Contractor	Air Qualit Management
		2.2	Accidental spillage of oil	contamination surface water	All spills to be reported and contained to prevent entry of spilled chemicals/fuels to any surface water body or drainage channel	spills/Community	Construction & Drilling	OIL/Contractor	Surface wate quality management plan, Wildlife Management Plan
				Potential impact on soil quality	All spills to be reported and remedial measures to be taken for clean-up of the spill.	Spills/Site	Construction & Drilling	OIL/Contractor	Spill management plan

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No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
3.	Transport of Materials, Spoils and Machinery	3.1	pollutants from vehicle during transportation of		equipment will be regularly		Construction & Drilling	OIL/Contractor	Air Quality Management plan
					Vehicle / equipment air emissions will be controlled by good practice procedures (such as turning off equipment when not in use);		N SAR	V 16	н.
					Vehicle / equipment exhausts observed emitting significant black smoke in their exhausts will be serviced/ replaced				
		3.2	Noise emission during transport of materials, spoils and machinery	deterioration in ambient noise	Undertake preventive maintenance of vehicles and machinery to reduce noise levels. Restriction on unnecessary use of horns by trucks and vehicle in settlement area	Inspection/Recor ds of repairs	Construction & Drilling	OIL/Contractor	Noise Quality Management Plan
4.	Operation & maintenance of rig and associated machinery.	4.1	Emission of air pollutant from DG/GG sets	on air quality due	Preventive maintenance of DG sets to be undertaken as per manufacturers schedule		Drilling	OIL/Contractor	Air Quality Management plan
		4.2	Emission of Noise from DG/GG sets	increase of	All workers working near high noise generating equipment to be provided	Noise	Drilling	OIL/Contractor	Noise Quality Management Plan and

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S No	13,100	Activity	Ref	Aspect	Impact	Mitigation Measures	Manitoring	Timing/ Frequency	Responsible Party	Related Plans
					wark place noise level	with Personal Protective equipment	3			Occupational Health & Safety Management Plan
						machinery to be undertaken as per manufacturers schedule				
						Install sufficient engineering control (mufflers) to reduce noise level at source				-
			4.3	Emission of noise from operation of the rig	increase of	All workers working near high noise generating equipment to be provided with Personal Protective equipment		Drilling of Wells	OIL/Contractor	Noise Quality Management Plan and Occupational Health & Safety Management Plan
						Preventive maintenance of machinery to be undertaken as per manufacturers schedule				
			4.4	Abstraction of ground water for project usage		Optimize use of water during drilling operations	Record Keeping and Auditing	Construction & Drilling	OIL/Contractor	None
			4,5	Noise from mud pump during preparation of drilling mud		Preventive maintenance of machinery to be undertaken as per manufacturers schedule	_	Drilling of Wells	OIL/Contractor	Noise Quality Management Plan and Occupational Health &Safety Management

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SNo	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					All workers working near high noise generating equipment to be provided with Personal Protective equipment				Plan
	-	4.6	Accidental spillage of chemicals during preparation drill mud		contaminants on soil	Records of spills	Drilling of Wells	OIL/Contractor	Spill Management plan
		4.7	Accidental spillage of chemicals during preparation drill mud	on surface water	All spill to be contained so that it does not reach any surface water body or drainage channels		Drilling of Wells	OIL/Contractor	Surface water quality management plan
5.	Operation & maintenance of Vehicles	5.1	Emission of Noise from vehicles	increase of noise	Preventive maintenance of vehicles to be undertaken as and when required		Construction & Drilling	OIL/Contractor	Noise quality management plan
		5.2	Emission of gaseous air pollutant from vehicles	deterioration air	Preventive maintenance of vehicles to be undertaken as and when required	Site Inspection/Records of repairs	Construction & Drilling	OIL/Contractor	Air quality management plan
		5.3	Spillage of fuels & lubricants from vehicles	soil resulting loss	Adopt best practices e.g. use pumps and dispensing nozzle for transfer of fuel, use of drip trays. Etc.	Inspections/Audit	Construction & Drilling	OIL/Contractor	Spill Management plan
				Impact on surface water quality and	The drainage system on site to be provided with Sedimentation tank and Oil-	Site Inspection/Audits	Drilling	OIL/Contractor	Surface water quality management

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S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
				aquatic ecosystem	water Separator to prevent contamination especially oil and grease from being carried off by runoff.				plan and Spill Management plan
6.	Casing & cementing of well	6.1	Noise from machinery during preparation of cement slurry	increase of	Install sufficient engineering control on equipment and machineries (like mufflers in DG sets) to reduce noise and vibration emission levels at source, carry out proper maintenance and subject them to rigid noise and vibration control procedures.	Inspection	Drilling of Wells	OIL/Contractor	Noise quality management plan
		6.2	Loss of drilling mud and cement slurry during casing of well		Proper engineering controls during cementing operation to prevent migration of drilling mud and cement slurry into ground water aquifer	1nspection	Drilling of Wells	OIL/Contractor	Ground water quality management plan
7.	Temporary storage, handling & disposal of process waste		Accidental spillage of process waste (unused cement slurry, return mud & drill cuttings) at the temporary storage site	contamination of soil and ground		Drilling and Decommissioning Phases	Drilling Decommissioning Phases	OIL/Contractor	Ground water quality management plan
-		7.2	temporary storage site	water quality and	All Temporary waste storage area will have proper bunds to prevent any escape of contaminated runoff		Drilling Decommissioning Phases	and OIL/Contractor	Surface water quality management plan and Spill Management plan
	24	***			Ensure that any runoff from such temporary storage area				

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SNo	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					are channelized into ETP				
		7.3		soil resulting in loss of soil living	Dispose process waste and domestic waste as per regulation/ best practices Dispose debris and waste in designated areas and as per plan to prevent degradation of land		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan
		7.4	: Accidental leakage/spillage of oils and lubricants from temporary storages	surface water resulting in deterioration of surface water	All chemical and fuel storage areas will have proper bunds so that contaminated run-off cannot escape into the storm-water drainage system. The waste pits (waste water and drill cuttings) will be bounded and covered by tarpaulin sheet to prevent mixing of runoff water with waste water and leachate from waste pit and also reduce the volume of waste water.		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan
		7.5	Disposal/spillage of spent oils & lubricants into environmental media	soil resulting loss	authorized dealer		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan



S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
				ecosystem					
		7.6	Disposal of used battery & spent filters in environmental media		Ensure recycling of waste through authorized waste recycler		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan
		7.7	Offsite disposal of metallic, packing, scrap	Localized visual impacts		Site Inspection and Record Keeping	Construction &Drilling	OIL/Contractor	Waste Management Plan
8.	Testing & Flaring of natural gas	8.1	Emission of air pollutants from flare stack at drill site.	localized	Proper engineering controls to ensure complete combustion of gas Location of Flare stack to be chosen considering the sensitive receptors adjoining the site		Construction & Drilling	OIL S& E Teamand Drilling team	Waste Management Plan
9.	Storage of materials (equipment, chemicals, fuel)	9.1	Accidental spillage during storage and handling of materials	contamination of	Impervious storage area, especially for fuel & lubricant, chemical, hazardous waste, etc.	Site Inspection	Construction & Drilling	OIL/Contractor	Spill Management plan
	, dely			for workers involved in	Personal protective equipment to be provided to workers involving in handling of hazardous materials	Site Inspection	Construction &Drilling	OIL/Contractor	Health and Safety Plan



No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/Frequency	Responsible Party	Related Plans
10.	Technical Emergencies	10.1	Probability of accidental leakage of gas/ liquid hydro-carbons due to failure of safety devices	impact on	to prevent leakage of sour	Site Inspection	Drilling	OIL/Contractor	Emergency Response Plan
					Safeguard personnel to prevent injuries or loss of life by either protecting personnel from the hazard and/or evacuating them from the facilities				
					Minimize the impact of such an event on the environment and the facilities by mitigating the potential for escalation and, where possible, containing the release		70		
					Develop evacuation procedures to handle emergency situations.				
11:	Dismantling of rig & associated machineries	11.1	Emission of noise during dismantling of rig		All noise generating activities will be restricted during day time	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Noise qualit management plan
_		11.2	Generation of waste during dismantling of rig	Temporary visual impacts	Storage of waste in designated areas only recyclable waste should be recycled through authorized	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Waste Management Plan



S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Manitoring	Timing/Frequency	Responsible Party	Related Plans
					water recycler				
		11.3	Disposal/spillage of spent oils &lubricants into environmental media	Contamination of soil resulting loss of soil living organism Contamination of surface water resulting deterioration of surface water quality and aquatic ecosystem	contaminants on soil	Site Inspection and Record keeping		OIL/Contractor	Waste Management Plan
12.	Transportation of drilling facilities	12.1		localized deterioration of air quality due to	Vehicle / equipment air emissions will be controlled by good practice procedures (such as turning off equipment when not in use); and Vehicle / equipment exhausts observed emitting significant black smoke in their exhausts will be serviced/replaced	and Record keeping	_	OIL/Contractor	Air quality management plan
		12.2	Fugitive emissions due to re-entrainment of dust during transport of drilling facilities		sprinkled daily with water	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Air quality management plan
		12.3	Emission of noise during transport of drilling facilities		Restrict all noise generating operations, except drilling, to daytime	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Noise quality management plan

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S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					Restriction on unnecessary use of horns by trucks and vehicle in settlement area	I			

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6.0 Summary and Conclusion

The EMP has been made to assess the potential significant adverse environmental effects due to the proposed construction and drilling activities.

Mitigation measures have been proposed as part of EMP to minimize adverse environmental impacts, if any. Risk assessment includes Jet Fire and Vapour Cloud Explosion for blowout of wells. The existing Emergency Management Plan of OIL will be extended to this project, strengthened as necessary and implemented in the event of any emergency arising due to above mentioned risks.

The present impact assessment study indicates that the overall impact from the proposed project will be short to medium term, reversible, localised and are not expected to contribute significantly to the surrounding environment. Also, with the implementation of the pollution control and strengthen the existing environment management measures, these anticipated impacts due to proposed site preparation and drilling operation and decommissioning activities of the proposed project will be mitigated. Summary of impact significance without mitigation measures and with mitigation measures is presented at the table below.

Summary of Impact Significance without and with Mitigation Measures

Impact	Impact significance without mitigation measures	Impact significance with mitigation measures		
Aesthetic & visual	Moderate	Minor		
Land Use	Negligible			
Soil Quality	Moderate	Minor		
Air Quality	Moderate	Minor		
Noise Quality	Major	Moderate		
Road & Traffic	Moderate	Minor		
Surface Water Quality	Moderate	Moderate		
Ground water resource	Minor	Minor		
Ground Water Quality	Moderate	Minor		
Terrestrial Ecology	Negligible	•		
	Minor	Minor		
	Major	Moderate		
Aquatic Ecology	Moderate	Moderate		
Livelihood & Income generation	Moderate	Moderate		
Conflict with local people	Moderate	Moderate		
Benefit to Local Enterprises	(29) Red			
Employment Generation	Political	19		
Occupational health & safety	Moderate	Minor		
Community health & safety	Moderate	Minor		

OIL will also ensure that the environmental performances of all the activities are monitored throughout execution of the project during site preparation, drilling and decommissioning phases. Monitoring will be carried out for ambient air quality, stack emission, noise quality, quality of treated effluents, surface and groundwater qualities, waste generated and disposed etc. and verified that they meet the prescribed standards. OIL will continue to report environmental performance and submit monitoring reports regularly to statutory authorities.



The effective management system coupled with monitoring of environmental components and efforts for continual improvements will result in satisfactory environmental performance of the proposed oil and gas drilling and development project.

THANKS YOU





Health Safety & Environment Department

P.O. DULIAJAN-786602, ASSAM, INDIA Phone : 0374-2800542

Fax : 0374-2801796 Email: safety@oilindia.in

Ref. No.: S&E/E/21(B)/940

Date: 20.09.2023

To The Member Secretary, Pollution Control Board, Assam, Bamunimaidam, Guwahati- 781021.

Sub: Submission of Environmental Statement (Form-V) under Environment (Protection) Rules, 1986.

Sir,

With reference to the above subject, we are submitting herewith the Environmental Statement (Form-V) for the financial year ending 31st March, 2023 pertaining to the operations of Oil India Limited in the districts of Dibrugarh, Tinsukia, Sivsagar and Charaideo in Assam.

Thanking You,

Yours faithfully OIL INDIA LIMITED

(Ajit Chandra Haloi) Executive Director (HSE)

For Resident Chief Executive

Encl: As above.

Copy:

- 1. Regional Executive Engineer, Pollution Control Board Assam, Back Side of ASTC Bus Station, Chowkidinghee, Dibrugarh, PIN: 786001.
- 2. Executive Engineer, Regional Laboratory cum Office, Pollution Control Board Assam, Melachakar, Sibsagar, PIN: 785640.



FORM - V (See Rule 14)

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING THE 31st MARCH, 2023

PART - A

(i) Name and address of the owner/occupier of the industry operation or process.

OIL INDIA LIMITED P.O. DULIAJAN DIST. DIBRUGARH ASSAM -786602.

Note: Environmental Statement (Form – V) is pertaining to the operations of Oil India Limited in the districts of Dibrugarh, Tinsukia, Sivasagar and Charaideo in Assam.

(ii) **Industry category:** Red - Oil and gas extraction (on-shore extraction through drilling wells)

(iii) Production capacity - Units

OIL's production target is fixed as per the Memorandum of Understanding (MoU) with Ministry of Petroleum and Natural Gas, Govt. of India, which varies from year to year.

Production details during F.Y. 2022-23:

Crude Oil: 3.114 MMT.

• Natural Gas: 2809.214 MMSCM

• **LPG:** 32,100 MT.

(iv) Year of establishment:

OIL INDIA LTD. was formed in 1961 as a joint venture with M/S. Burma Oil Company, UK and on 14^{th} Oct. 1981, OIL became a fully owned Govt. of India Enterprise.

(v) Date of last Environmental Statement submitted: 20.09.2022.

<u>PART - B</u> <u>WATER AND RAW MATERIAL CONSUMPTION</u>

(I) Water consumption m³/d:

S.No	Purpose	Water Consumption (m ³ / day)			
1.	Process & Cooling	14473.7			
2.	Domestic	16038.63			
	TOTAL	30512.33			



Name of Products		nption per unit of product output
	During F.Y. 2021-22	During F.Y. 2022-23
(1)	(2)	(3)
Hydrocarbon (Crude	1.12 m ³ /MT	1 m ³ /MT
Oil, Natural Gas, LPG)	(Approx.)	(Approx.)

(II) Raw material consumption

*Name of raw materials	Name of products	Consumption of raw material punit	
		During F.Y. 2021-22	During F.Y. 2022-23

No raw materials are used as Oil India Limited is engaged in Exploratory and development drilling activities & production of Crude Oil and Natural Gas. However, chemicals such as Bentonite are used for preparation of Water based drilling mud.

PART - C
POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT
(Parameter as specified in the consent issued).

Pollutants	Quantity of Pollutants Discharged (mass/day)	Concentrations of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
(a) Water	NIL. There is no discharge of pollutants from drilling locations and Production Installations. • Wastewater generated from drilling locations	locations is analyzed frequently.	All parameters of treated effluent and Formation water are within the permissible
	is treated in Effluent Treatment Plant (ETP) and reused back in the drilling operation. The formation water generated after separation from crude oil and	as Annexure	



treatment is	II)	
pumped back to		
the underground		
formation (depth		
greater than 1600		
m) through		
formation water		
disposal wells.		
No major air	Stack Gas and	No variation is
pollutants are	Ambient Air	observed.
emitted from Oil &	Quality (AAQ)	A11
Gas exploratory and	monitoring is	All parameters of
development drilling	carried out	Stack Gas
and production	frequently at	emissions and
activities except	drilling	Ambient Air are
Stack Gas emissions	locations and	within the
at drilling locations	Production	permissible
and Production	Installations	limits.
Installations &	(Test report	
Flaring at Oil	enclosed as	
Collecting Stations.	Annexure- III)	
	pumped back to the underground formation (depth greater than 1600 m) through formation water disposal wells. No major air pollutants are emitted from Oil & Gas exploratory and development drilling and production activities except Stack Gas emissions at drilling locations and Production Installations & Flaring at Oil	pumped back to the underground formation (depth greater than 1600 m) through formation water disposal wells. No major air pollutants are emitted from Oil & Quality (AAQ) Gas exploratory and development drilling and production activities except Stack Gas emissions at drilling locations and Production Installations Installations & (Test report enclosed as

<u>PART – D</u> <u>HAZARDOUS WASTES</u>

(As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016)

Hazardou	s Category of Hazardous	Total Quanti	ty generated
Wastes	Waste as per Schedule - I of HW Rules, 2016	During F.Y. 2021-22	During F.Y. 2022-23
a) From process	S.No. 2.2 Sludge containing Oil	9943 MT	4671.52 MT
process	S.No. 5.1 Used or Spent Oil	60 KL	208 KL
	S.No. 33.1 Empty barrels/ containers/liners contaminated with hazardous chemicals/ wastes	41569 Nos.	26616 Nos.
	S.No. 33.2 Contaminated cotton rags or other cleaning materials	3.7 MT	6.19 MT
b) From pollutio control facilities	from waste water treatment	2600 KL	120.84 KL



<u>PART - E</u> SOLID WASTES

Solid Wastes	Total Quantity		
	During F.Y. 2021-22	During F.Y. 2022-23	
(a) From process			
	23,000 m ³	27,000 m ³	
Drill Cuttings	(Approx.)	(Approx.)	
(b) From pollution control facilities	NIL		
(c)			
(1) Quantity recycled or re-utilized within	N	/A	
the unit.			
(2) Sold	N/A		
(3) Disposed		/A	

PART - F

PLEASE SPECIFY THE CHARACTERIZATION (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

(I) Hazardous Wastes:

	Name of the Hazardous Waste	Quantity generated during F.Y. 2022-23	Disposal Practices
a)	Sludge containing Oil	4671.52 MT	Sent to Sludge Processing Plant for oil recovery followed by Bioremediation
b)	Used or Spent Oil	208 KL	Stored in barrels under covered shed and sold to authorized recyclers through auction
c)	Empty barrels/ containers/liners contaminated with hazardous chemicals/ wastes	26616 Nos	Sold to authorized recyclers through auction
d)	Contaminated cotton rags or other cleaning materials	6.19 MT	Bioremediation
e)	Chemical sludge from waste water treatment	120.84 KL	Disposed in HDPE lined pits



(I) Solid Wastes:

Name of the Solid Waste	Quantity generated during F.Y. 2022-23	Disposal Practices		
a) Drill Cuttings	27,000 m ³ (Approx.)	Disposed in HDPE lined pits		

PART - G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION

- > Acoustic enclosures have been provided around all gensets to reduce noise levels.
- > Recovery of drilling mud from drill cuttings by using a combination of Vertical Cutting Dryer (VCD) and a high-performance centrifuge.
- > Wastewater generated from drilling locations is collected in HDPE lined pits, treated in Effluent Treatment Plant (ETP) with Reverse Osmosis unit and the treated effluent is reused back in the drilling operation.
- > Formation water generated from Production Installations is treated in Effluent Treatment Plant (ETP) before disposal in the abandoned/ water disposal wells.
- > Processing of oily sludge for recovery of Crude oil and further treatment of sludge through Bioremediation.
- Construction of central concrete pit for disposal of waste mud.
- > Treatment of Biomedical waste through incinerator.
- Plantation of 50,000 saplings was carried out at 8 nos. of abandoned OIL well sites.

PART - H

Additional measures/investment proposal for environmental protection, abatement of pollution, prevention of pollution.

- > MoU with District Administration, Tinsukia for treating the legacy waste of Tinsukia Municipality through the process of Biomining.
- > Proposal for construction of Community Sewage Treatment Plant (STP) at Duliajan.
- MoU with Digboi Forest division, Assam for carrying out afforestation in 100 Ha of degraded forest area.
- ➤ MoU with IIT Guwahati to study the feasibility of using treated drill cutting as a building material.

PART - I ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF THE ENVIRONMENT.

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Recognised By Pollution Control Board, Assam Envirocon Building, I.O.C.L (AOD) New Market P.O.: Digboi, Dist.: Tinsukia, Assam – 786 171 Pir: 03751-264414, 9435008657, 8876028672 E-mail: envirocon@rediffmail.com

ISO 9001:2015 Certified ISO 45001:2018 Certified

Annexure - I

Report No.: ENV/ARDS/22-23/S-07/WW-03/01

Date : 22/03/2023

Order No.: Telecon

Date

Report Issued To:

a: ADITI R & D SERVICES

Nilesh Buisness Complex, A. T. Road, Digboi, Assam

TEST RESULTS

Sample Ref. No.: ARDS/2023/S-07/1303/01

Sample Source : Rig S#7/MFT, Sonari

Sample Type: ETP Treated Water (RO)

Collected On : 13-03-2023

Received On : 14-03-2023

Collected By : ETP Supervisor, ARDS

SL No.	Parameters	Results	Limit [G.S.R. 176(E), 02.04.1996
1	Colour	Colourless	Colourless
2	Odour	Odourless	Odourless
3	pH value	7.16	5.5 - 9.0
4	Temperature, 7C	25.6	40 °C
5	TSS, mg/l	3.9	100
6	BOD, mg/l	<1.0	30
7	COD, mg/l	13	100
8	Chlorides (as CI), mg/i	3.6	600
9	Sulfates (as SO ₄), mg/l	<1.0	1000
10	TDS. mg/l	61	2100
11	Sodfum, (%)	1,5	60
12	Oil & Grease, mg/l	<4.0	10
13	Phenolic Compounds as CoH5OH, mg/l	<0.001	1.2
14	Cyanides , mg/!	<0.001	0.2
15	Fluorides (as F), mg/l	<0.31	1.5
16	Sulfide (as S), mg/l	10.0>	2.0
17	Chromium (Cr · é), mg/l	<0.00 i	0.1
18	Chronium (Total), mg/l	<0.001	1.0
19	Copper, mg/l	< 0.001	0.2
20	Lead. mg/!	<0.001	0.1
21	Mercury, mg/l	<0.001	0.01
22	Nickel, mg/l	<0.001	3.0
23	Zinc, mg/l	<0.01	2.0

Analysis Protocol: IS 3025



Checked By: Mr. Pankaj Baroi, ENVIROCON

NOTE:

1. Results reported are valid at the time of and under the provading conditions of measurement.

2. Results refer only to the particular parameters tested.

3. This test report shall not be reproduced except in full, without the written permission of ENVIROCON, LO.C.L (AOD) New Market, Dighoi - 786171, Assant,

Core Services: Environmental Monitoring & Data Generation, EIA & EMP, Environmental Audit & Allied Environmental Management jobs
Associate Services: Certification by Competent Person (CIF), NDT, Hydraulic Testing, Chartered Engineer Services etc.





CGM - PSS

£87

CHEMICAL LABORATORY

(An ISO 9001; 2015 Certified Laboratery)

CHEMICAL DEPARTMENT, DULIAJAN 786 602, ASSAM, INDIA (Phone: 91-374-2800439, Fax: 91-374-2801680/2800633. Email: chemical@oliladia.in)

For internal use only

Ref. No.: Chem/Ana/Misc/466/DJN/23

21037023

Attn.: Prajesh Das, Dy.CE(PSS) & IM -STF

Date: 23.03.2023/ 4 MAR 2974

Danier

Sub: WATER SAMPLE ANALYSIS REPORT OF STF MADHUBAN

Ref.:- PSS/ STF-35/2022-23/434,

Date: - 21.03.2023

Reference above, please find below the test results of the water sample forwarded to us from your end for laboratory testing.

Characteristics	Characteristics Unit Clarified water sample		Test Method/ Instrument used
pH	-	8.4	Metrohm pH meter
TSS	mg/l	56	Gravimetric method
TDS	mg/l	4100	Gravimetric method
Salinity as NaCl	mg/l	2100	Titraton with silver nitrate
Oil & Grease	mg/l	Nil	Horiba oil content analyser
Turbidity	NTU	6.02	Turbidity meter

Sample details :

The above clarified water sample was collected by PSS Department from STF Madhuban on 21.03.2023 & received at Analytical & Environmental laboratory on 21.03.2023 for necessary laboratory testing.

Note: Parameters were tested as per requirement of the customer mentioned in the mento.

Tested by :- WR/PJK/PS/NC

Pranab Jyoti Das

Suptdg. Chemist (Lab)

For DGM-Chemical (Lab)

Copy: Analytical & Environmental sec. file

ChemLab/Ana/Report/Water/04

1



STACK GAS MONITORING REPORT

Name & Address of the	Customer	Report No.	: MSK/2022-23/1881	
"M/s OIL INDIA LIMITED" Duliajan, Dibrugath, Assam-786602		Report Date	31.01.2023	
		Nature of Sample	: Stack Emission	
		Sample Mark	: GCS TENGAKHAT : MSKGL/ED/2022-23/12/00398	
		Sample Number		
Ref. No.: W.O. NO 812598	I of Contract No. 6116895			
Date of Sampling	Sample Received Date	Analysis Start Date	Analysis Complete Date	
14.12.2022	17 12.2022	17.12.2022	24.12.2022	

ANAL VOIC DECEM TO

۹.	General information about stack :	: GB-1		
4	Stack connected to	: GAS COMORESSOR		
	Emission due to	· NG		
3.	Material of construction of Stack	1.1.0		
١.	Shape of Stack	: MS		
i.	Whether stack is provided with permanent platform & ladder	Circular		
5.	DG capacity	Yes		
3.	Physical characteristics of stack :	: NIL		
	Height of the stack from ground level			
	Dismeter of the steel of the High	: 3.6576 m		
1.	Diameter of the stack at sampling point Area of Stack	: 0.2032 m		
C.	Landau Committee	: 0.03241 m2		
- 60	Analysis/Characteristic of stack: 1. Fuel used: NG			_
D.	Result of sampling & analysis of gaseous emission	Result	Limit as per CPCB	Method
1	Temperature of emission (°C)	187	-	USEPA Part 2, 25.09,1996
2.	Barometric Pressure (mm of Hg)	762.0		USEPA Part 2, 25.09.1996
3.	Velocity of gas (m/sec.)	24.4		USEPA Part 2, 25,09,1996
4.	Quantity of Gas Flow (Nm3/hr)	1854		USEPA Part 2, 25.09.1996
5.	Concentration of Oxygen (%v/v)	13.6	***	IS:13270:1992 Reaff, 2014
6.	Concentration of Carbon Monoxide (mg/Nm3)	25.1		
7.	Concentration of Carbon Dioxide (%v/v)	5.8		IS:13270 :1992 Reaff, 2014
В.	Concentration of Sulphur Dioxide (mg/Nm3)	20.5	1444	IS:13270 :1992 Reaff, 2014
9.	Concentration of Nitrogen Oxide (ppmv)	69.3		USEPA-29, 25/06/1996
Q.	Concentration of Lead (mg/Nm3)	<0.005		USEPA Part-6, 25/09/1996 USEPA Part-7, 12/03/1996&
11	Concentration of Particulate matter (mg/Nm3)	25.0		USEPA 18 -25 09.1996
12.	Concentration of Hydrocarbons (ppm)	35.9		USEPA Part-17, 16/08/1996
E.		13.46	1	USEPA 18 -25 09 1996
1,5%	Pollution control device : Details of pollution control devices attached with the stack	: Nii		Remarks:Nil

Analyzed By:

Prepared By:

Authorized Signatory ForMitra S.K. Private-timined

Signature

Name Designation.

Mr. Dipankar Mazumdar

: Executive Chemist

Signature

Name Designation.

: Mr. Dhrubajyoti Das : Assistant Chemist

Signature

Name

: N. Vainbal Hoque Designation : Branch Manager

The results relate only to the Item(s) tested.

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Our Lab is Approved by NABL & MOEF, Lab Address: P-48 Udayan Industrial Estate, 3 Paglodanga Road Kol-7000/5

Hend Office: Shrachi Centre (5th Boot), 74B, A.J.C. Base Rand, Kolkata - 700 016. West Beugnl, India. Tel.: 91 33 40143000 / 22650006 / 22650007 Pax: 91 33 22650008 Email: info@mitrask.com. Website: www.mitrask.com.

Approved by Uttain Prodhan

Suptdg. Research Scientist, R&D Dept., Oil India Ltd., Duliajan, Assam





Ambient Air Quality Monitoring Report

Name & Address of the Custom	er ;	Report No.: MSK/2022-23/1463			
AND ALL CALL PROPERTY AND ASSESSED.		Report Date: 30.12.2022 Sample Description: Ambient Air Sample Number: MSKGL/ED/2022-23/12/00252			
"M/9 OIL INDIA LIMITED",					
Duliajan, Dibrugarh, Assam-786	6602				
		Sampling Location: GCS TENGAKHAT			
Ref. No.: W.O. NO 8125981 o	f Contract No. 6116895	GPS Reading: N 27 ^a 23 ^f 55 ^h , E 95 ^b 06 ^f 56 ^h			
Date of Sampling	Sample Received Date	Analysis Start Date	Analysis Complete Dete		
15,11,2022	18.11.2022	18.11.2022	25.11.2022		

Environmental Conditions During Sampling & Transport Condition : Temperature : 26°C, Rain fall : NO

SI. No.	Test Parameter	Method	Unit	Results	CPCB Limit	
1	Particulate Matter (PM ₁₀)	IS: 5182 (Part-23)-2006	(µg/m3)	59.2		
2	Particulate Matter (PM25)	IS: 5182 (Part-24)	(µg/m3)	28.1	60	
3.	Sulphur Dioxide (SO ₂)	IS : 5182 (Part-2)-2001	(µg/m3)	<6.0	80	
4	Nitrogen Dioxide (NO ₂)	IS: 5182 (Part-6)-2006	(μg/m3)	16.8	80	
5	Carbon Monoxide (CO)	IS 5182 : (Part-10) :1999	(mg/m3)	0.59	2	
6	Ozone (O ₃)	1S:5182 (Part-IX)-1974 Reaffirmed-2019 (ng/m3)		<20.0	180	
7	Ammonia (NH ₃)	IS 5182 (Part 25) : 2018 (µg/m3)		<10.0	400	
8	Lead (Pb)	USEPA IO-3.4	(µg/m3)	<0.01	1	
9	Nickel (Ni)	USEPA IO-3.4	(ag/m3)	<0,5	20	
10	Arsenic (As)	USEPA IO-3.4	(ng/m3)	<1.0	6	
11	Benzene (C ₆ H ₆)	1\$ 5182 : (Part 11) :2006	(µg/m3)	<4.2	5	
12.	Benzo(a)Pyrene (BaP)	IS 5182 : (Part 12) :2004	(ng/m3)	<0.5	L	
13	Mercury (Hg)	USEPA IO-5.0	(µg/m3)	<0.002	34	
14.	Methane (Hydrocarbon)	IS 5182 : (Part 17)	ppm	1.38		
15.	Non-methane (Hydrocarbon)	IS 5182 : (Part 17)	ppm	<0.5		
16	Total Hydrocurbon	IS \$182 : (Part 17)	bluu	1.38		
17	Volatile Organic Compounds (VOC)	IS 5182 : (PART-11):2006	(µg/m3)	<4.2		

Analyzed By:

Prepared By:

Authorized Signatory For Mitra S.K. Private Limited

Signature

Name Designation.

: Mr. Dipankar Mázumdar Executive Chemist

Name

Signature Designation.

Mr. Dhrubajyoti Das Assistant Chemist

Signature

Name

The results relate only to the item(s) tested.

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Our Lab is Approved by NABL & MOEF, Lab Address: P-48 Udoyan Industrial Estate, 3 Pagladanga Book Kol-7600[5]

Head Office: Shrachi Centre (5th floor), 74B, A.J.C. Bose Road, Kolkata - 700 016. West Bengal, India. Tel.: 91 33 40143000 / 22650006 / 22650007 Fax: 91 33 22650008

Email : info@mitrusk.com. Website: www.mitrusk.com

Approved by Uttam Prodhan

Suptdg. Research Scientist, R&D Dept., Oil India Ltd., Duliajan. Assam



Pollution Control Board:: Assam Bamunimaidam; Guwahati-21

(Department of Environment & Forests:: Government of Assam)
Phone: 0361-2652774 & 3150318: Fax: 0361-3150319

Website: www.pcbassam.org

No WB/T-311/21-22/324

Dated Guwahati the, 13 th October, 2022

FORM - 2 [See Rule 6(2)]

[Grant of Authorization under the Provision of the Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016]

1. Number of Authorisation and date of issue : No. WB/T-311/21-22/ dtd. .10.2022

2. Reference of application (No. and date) : 1292415

 M/s OIL INDIA LIMITED, Percy Evans Road, Duliajan, Dibrugarh, Assam-786602 is hereby granted an authorisation based on the signed inspection report for Generation, storage and transportation of Hazardous or Other wastes or both.

DETAILS OF AUTHORISATION

SIZ No.	Category of Hazardous Waste as per the Schedules-I, II & III of these rules	Authorised mode of disposal or recycling or utilisation or co-processing, etc.	Quantity (ton/annum)	Mode of Management	
Ť	Schedule-I, SI No. 2,2 Sludge containing oil	Generation, Storage & Transportation	4000 T/Annum	Transportation to authorized actual user/ Disposal agencies/ Captive treatment through Bio-remediation as per prescribed norms after recovery of oil	
2	Schedule-I, SI No. 33.2 Contaminated cotton rags or other cleaning materials	Generation, Storage & Transportation	300 T/Annum	Transportation to authorized Disposal agencies for incineration/ Co-Processing in cement plant.	
3	Schedule-I, St No. 33.1 Empty barrels containers liners contaminated with hazardous chemicals /wastes	Generation Storage & Transportation	15000 Nos./Annum	Transportation to authorized actual user/Recyclers	
4	Schedule-I, Sl.No. 5.1 Used or spent oil	Generation Storage & Transportation	500 KI /Annum	Transportation to authorized actual user/Recyclers	
5	Schedule-L SLNo. 35.3 Chemical sludge from waste water treatment	Generation, Storage & Transportation	7000 T/Annum	Transportation to authorized actual user/Disposal agencies/ Co-processing in cement plant	

- 4. This authorisation shall be in force in force for the period of five years up to 31.03.2027 unless otherwise revoked or withdrawn within this period.
- 5. The authorisation is subject to the following general and specific conditions:

A. GENERAL CONDITIONS OF AUTHORISATION:

- The authorised person shall comply with the provisions of the Environment (Protection) Act, 1986, and the
 rules made there under.
- The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Control Board.
- 3. The person authorised shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization.
- 4. The agencies should ensure that the barrels are decontaminated before collection in the premises of the occupier / generator equipped with adequate effluent treatment plant.
- 5. Any unauthorised change in personnel, equipment or working conditions as mentioned in the application by the person authorised shall constitute a breach of his authorization
- 6. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time







- The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
- The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty
- 9. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility
- The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental
 occurrence and its clean-up operation.
- 11. The record of consumption and fate of the imported hazardous and other wastes shall be maintained
- 12. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorization.
- 13. The importer or exporter shall bear the cost of import or export and mitigation of damages if any
- 14. An application for the renewal of an authorisation shall be made as laid down under these Rules.
- 15. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
- 16. Annual return shall be filed by June 30th for the period ensuring 31st March of the year

B. SPECIFIC CONDITIONS:

- The unit shall maintain the records of Hazardous & Other Wastes in Form-3 under provision of Rules 6(5), 13(7), 14(6), 16(5) & 20(1)
- The Unit Shall Provide The Transporter With The Relevant Information In Form 9 Regarding The Hazardous Nature Of The Wastes And Measures To Be Taken in Case Of An Emergency
- The unit shall submit Annual Returns in Form-4 to State Pollution Control Board by 30th June of every year for the preceding period April to March.
- The unit shall prepare 6 (six) copies of the manifest in From 10 as per Rules 19(1) for every transit of consignment of hazardous Waste under this authorization.
- Any other conditions for compliance as per the guidelines issued by the Ministry of Environment, Forests & Climate Change, GOI, New-Delhi & Central Pollution Control Board, Delhi shall be complied.
- The unit shall submit an Environmental Statement for the financial year ending on 31st March, in Form-V of the Environment (Protection) Rules, 1986 before 30th September every year
- 7. Any occupier handling hazardous or other wastes and operator of the treatment, storage and disposal facility shall ensure that the hazardous and other wastes are packaged in a manner suitable for safe handling, storage and transport as per the guidelines issued by the Central Pollution Control Board from time to time. The labelling shall be done as per Form 8.
- The unit shall submit the report on any accident occurs at their facility immediately to the state Pollution Control Board, in Form-11 of the Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016.
- The transport of the hazardous and other waste shall be in accordance with the provisions of Rule 18 of Hazardous & Other waste (Management & Transboundary Movement) Rules, 2016.
- 10. The unit shall install a display board in the prescribed format in accordance with PCBA notification vide. WB/1-237/ 19-20/95 dated 17 08 2020 and regularly update the same.

(Shantanu Kr. Dutta) Member Secretary

Dated Guwahati the, 13 H. Oct. 2022

Memo No. WB/T-311/21-22/329-A

M/s OIL INDIA LIMITED, Percy Evans Road, Duliajan, Dibrugarh Assam-786602 for information & compliance of conditions

8

(Shantanu Kr. Dutta) Member Secretary



Common Environment Management Plan for Onshore Oil & Gas **Drilling Activity**





Contents

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1.0	INTRODUCTION						
2.0	Enviro	nmental Management Plan					
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	4.2	Noise Quality					
	4.3	Soil Quality					
	4.4	Water Quality and Hydrogeology					
	4.5	Biological Environment					
	4.6	Socio-Economic Environment					
	4.7	Impact on Community Health & Safety					
1.0	DETAIL ENVIRONMENTAL MANAGEMENT PLAN						
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	5.2	Noise Management Plan					
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5.0		onment Management Matrix					
6.0	Summ	ary and Conclusion					



1.0 INTRODUCTION:

OIL INDIA LIMITED (OIL), a Government of India Maharatna Enterprise, is currently engaged in carrying out hydrocarbon exploration and production activities mostly in its operational areas in Upper Assam, Arunachal Pradesh and Mizoram in the North Eastern part of India. OIL is also undertaking hydrocarbon exploration activities in few Indian states and few overseas countries. Oil India Limited was incorporated on 18th February 1959 to expand and develop the newly discovered oil fields of Naharkatia and Moran in the Indian North East. In 1961, it became a joint venture company between the Indian Government and Burmah Oil Company Limited, UK. In 1981, OIL became a wholly owned Government of India enterprise. Today, OIL is a premier Indian National Oil Company engaged in the business of exploration, development and production of crude oil and natural gas, transportation of crude oil and production of LPG.

Govt. of India and Assam has awarded Petroleum Mining Leases (PML) to OIL for exploration and development of oil & gas at Dibrugarh, Chabua, Tinsukia, Hugrujan, Naharkatiya Extn, Dholiya and Dumduma areas including the adjoining areas in Dibrugarh, Tinsukia and Sibsagar Districts.

2.0 Environmental Management Plan

This Environmental Management Plan and Monitoring Framework is a site-specific document for the drilling activities that have been developed to ensure that OIL can implement the project in an environmentally conscious manner and where all contractors, understand the potential environmental risks arising out of the proposed project and take appropriate actions to properly manage such risk.

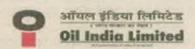
This EMP will be an overview document that will guide environmental management of all aspects of OIL's activities i.e. construction and operation of drilling wells. This EMP will be backed up by more specific Environmental Action Plans, Procedures and Bridging Documents.

The EMP describes the actions to be adopted in terms of:

- National Policies and Regulations;
- Best Practices and guides; and
- Local Environmental and Social Sensitivities.



The Environment Policy of OIL is presented below.



ENVIRONMENT POLICY

Oil India Limited is guided by its Core purpose of "being a fastest growing energy company with global presence and providing value to all stake holders". Currently as an E&P company, OIL has a pan India presence with overseas foot prints.

In alignment with the core purpose, OIL is deeply committed to the Preservation of Environment & Ecology, Sustainable Development, Enrichment of the quality of life of Employees, Customers and the Community around its operational areas.

In pursuance of the above mentioned policy OIL is committed to:

- 1. Ensure an environment friendly work place in all our operations.
- 2. Comply with relevant Environmental Laws and Regulations in OIL's operations, prescribed by the statutory bodies.
- Follow a systemic approach to Environmental Management Plan in order to achieve continual performance improvement.
- Adopt technologies that conserve energy, prevent pollution, maximize recycling, reduce -wastes, discharge and emissions.
- 5. Develop green belts and plant trees in and around OfL's operational areas in harmony with nature.
- 6. Protect aesthetic, cultural, social patterns and historical characteristics in and around OTL's operational areas.
- 7. Promote a culture among OIL employees, contractors and all the stake holders associated with OIL for shared responsibility towards environmental protection.
- 8. Promote and nurture a healthy, safe & productive environment in its area of operations.

(S.RATH)

DIRECTOR (OPERATIONS)

Effective Date: 25th April, 2012

Approved in the 420th Board Meeting

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3.0 IMPACT ASSESSMENT

The potential impacts arising due to the construction and operation of the drilling activities are given below:

- **3.1 Air Quality:** The operation of DG/GG sets, movement of vehicles and machineries during construction and drilling at drill sites will result in the generation of air pollutants viz. PM, NOx and SOx that may affect the ambient air quality temporarily. Air pollutants like particulate matter, hydrocarbons and NOx will also be generated during drilling operations.
- 3.2 Noise Quality: Operation of heavy machinery/equipments and vehicular movement during site preparatory and road strengthening/construction activities may result in the generation of increased noise levels. Operational phase noise impacts are anticipated from therunning of drilling rig and ancillary equipment *viz*. shale shakers, mud pumps and diesel generators, gas generators.
- **3.3 Soil Quality:** Stripping of top soil will affect the soil fertility of the well sites temporarily. Potential adverse impacts on soil quality may also result from improper storage and handling of fuel, lubricants, drilling mud and drill cuttings.
- 3.4 Water Quality and Hydrogeology: All wastewater discharged from the drilling operations will be treated in the ETP and discharges will conform to CPCB standards. As the volume of water to be discharged is small, it is anticipated to cause minor increase in pollution load for specific parameters in receiving water bodies. Uncontrolled surface runoff from the drill sites may compose of waste fluids or storm water mixed with oil and grease and may pollute the surface water quality. However, the surface runoff will be treated with sedimentation tank and oil water separator at site.

3.5 Biological Environment:

The existing vegetation at the proposed drill sites, approach roads and RoU of the pipeline will be felled for site development. Noise generated from drilling operations and vehicular movement within the drill sites and approach roads may affect the reptiles, birds and mammals adversely and may result in their moving away from the project area for a temporary period. OIL will obtain Forest Clearance from MoEF&CC for drilling within the forestlands; all the conditions mentioned in the forest clearance would be complied. Surface runoff from the drill sites contaminated with sediment, may reachsurface water channels and increase the suspended solids load of the channel water. Increase of suspended solid will increase the turbidity of river water that ultimately will adversely affect the DO level in the water. The turbid water and lower DO may affect the primary productivity of the impacted areas of the rivers. The process effluent will be adequately treated in the ETP to meet the industrial effluent discharge standards. The discharge of treated effluent is not expected to cause perceptible changes in the water quality of the receiving stream.

3.6 Socio-Economic Environment: Approximately 3 ha. land would be required for each well. Land will be purchased from local communities however; no physical displacement during land procurement is anticipated. Additionally, land will also be procured for construction of 100-200 m approach road to the drill site from existing roads. Anticipated number of families directly impacted would be limited to 2-5 nos. for each of the drill sites. The dependency of the landowner in case of generation of livelihood is limited as the land is classified as monocropped agricultural land.



OIL/its contractors would endeavour to provide maximum employment to the local people; however, certain percentage of semi-skilled and highly skilled migrant labour would be used by contractors for manning technical activities. It is anticipated that occasional conflicts would arise with the local community over the recruitment of migrant workers. Discomfort due to dust and noise to adjoining communities, influx of people are likely to occur.

The construction phase of the project is likely to generate both direct and indirect opportunities for employment. The estimated direct employment would be approximately 50 un-skilled workers during the peak construction phase that will primarily sourced from nearby areas. Indirect employment would be primarily in the supply chain as vendors, which are anticipated to be set up to support the construction.

3.7 Impact on Community Health & Safety: Community health and safety of inhabitants residing close to the proposed well sites stand to get affected from frequent heavy vehicular movements along village access roads and due to noise from drilling rig operations, movement of heavy vehicles during construction etc.

4.0 DETAIL ENVIRONMENTAL MANAGEMENT PLAN

4.1 Air Quality Management Plan

- Vehicles delivering raw materials like fine aggregates will be covered to prevent fugitive emissions.
- Sprinkling of water on earthworks, material haulage and transportation routes on a regular basis during construction and decommissioning phase of the wells.
- Flare stacks of adequate height would be provided.
- DG/GG set stacks would have adequate height, as per statutory requirements, to be able to adequately disperse exhaust gases
- Periodic monitoring of DG/GG set stack emission will be carried out in accordance with the Environmental Monitoring Plan to assess compliance with CPCB DG set exhaust standards.

4.2 Noise Management Plan

- Selection and use of low noise generating equipment with in-built engineering controls viz. mufflers, silencers, etc.
- All DG/GG sets would be provided with acoustic enclosures.
- Appropriate PPEs (e.g. ear plugs) will be used for by workers while working near high noise generating equipment.
- All vehicles utilized in transportation of raw materials and personnel will have valid Pollution under Control Certificates (PUC).
- All high noise generating equipment will be identified and subjected to periodic preventive maintenance.
- No night time operation of vehicles and construction activities will be undertaken.



4.3 Soil Quality Management Plan

- Drip trays to be used during vehicular/equipment maintenance and during re-fuelling operations.
- Spill kits will be made available at all fuel and lubricant storage areas. All spills/leaks contained, reported and cleaned up immediately.
- Dedicated paved storage area will be identified for the drilling chemicals, fuel, lubricants and oils within the drill sites.
- 1.5 mm HDPE lined pits will be considered for the disposal of unusable drilling mud cuttings and drilling wastewater etc.

4.4 Surface Water Quality Management Plan

- Levelling and grading operations will be undertaken with minimal disturbance to the existing site contours thereby maintaining the general slope and topographical profile of the site.
- During site preparation and construction, surface water run-off will be channelized through appropriately designed drainage system.
- Sediment filters and oil-water separators will be installed to intercept run-off and remove sediment before it enters water courses.
- Domestic wastewater generated from drill sites will be treated through septic tank and soak pit system and then discharged.
- Process wastewater would be treated in Effluent Treatment Plant (ETP)at drill sites.

4.5 Ground Water Quality Management Plan

- Water based mud would be used as a drilling fluid for the proposed project.
- Eco-friendly synthetic based mud if required for deeper sections, will be used after providing intimation to the Pollution Control Board;
- The drill cutting along with spent mud will be stored in HDPE lined pit.

4.6 Waste Management Plan

- Use of low toxicity chemicals for the preparation of drilling fluid.
- Management of drill cuttings, waste drilling mud, waste oil and domestic waste, wastewater in accordance with Standards for Emission or Discharge of Environmental Pollutants from Oil Drilling and Gas Extraction Industry of CPCB as modified in 2005.
- The hazardous waste (waste and used oil) will be managed in accordance with Hazardous Waste (Management, Handling & Transboundary Movement) Rules, 2016.
- The kitchen waste will be disposed in nearest municipal/village dumping site on a daily basis through approved waste handling contractors.
- •The sewage generated will be treated through septic tank and soak pit system.
- •Used batteries will be recycled through the vendors supplying lead acid batteries as required under the Batteries (Management & Handling) Rules, 2001.
- The drilling cuttings pit will be bunded and kept covered using tarpaulin sheets during monsoon.



4.7 Wildlife Management Plan

- Movement of heavy vehicles will be restricted at night time, especially if access roads pass though forest areas, as most of the mammals movement occurs during night;
- Noise levels at the drill siteswill be controlled through selection of low noise generating equipment and installation of sufficient engineering controls viz. mufflers, silencers etc.
- No temporary electric supply connection line from the grid will be laid for the proposed project activity. All electric requirements will be supplied from the internal DG sets.
- OIL will have to take Forest Clearance from MoEFCC for development of drill sites, access roads and laying of pipeline within forest areas.

4.8 Road Safety & Traffic Management Plan

- The condition of roads and bridges identified for movement of vehicles and drilling rig will be assessed and if required strengthened by OIL to ensure their safe movement.
- Precautions will be taken by the contractor to avoid damage to the public access routes including highways during vehicular movement.
- Traffic flows will be scheduled wherever practicable during period of increased commuter movement.

4.9 Occupation Health & Safety Management Plan

- All machines to be used in the construction will conform to the relevant Indian Standards (IS) codes, will be kept in good working order, will be regularly inspected and properly maintained as per IS provisions and to the satisfaction of the site Engineer.
- Hazardous and risky areas, installations, materials, safety measures, emergency exits, etc. shall be appropriately marked.

4.10 Management of Social issues and concerns

- People from adjoining areas especially given job preference through local contractors according to the skill sets possessed.
- Prior to the commencement of the proposed activity, a consultation program will be conducted by
 OIL with the target groups and local authorities. The primary objective of such consultation will be to
 share with the concerned villagers/stakeholders the objective of the proposed project associated
 impacts and their mitigation.
- OIL will give more emphasis and priority on periphery development, development of health facilities and provision for drinking water facility as per Corporate Social Responsibility (CSR) Plan.
- The drill sites would be fenced and gates would be constructed so that the children are refrained from straying into the site.



4.11 Emergency Response Plan

- Drilling rig and related equipment to be used for drilling will be conformed to international standards specified for such equipment.
- Blow-out preventers and related well control equipment shall be installed, operated, maintained and tested generally in accordance with internationally recognized standards.
- Appropriate gas and leak detection system will be made available at each of the drill sites:
- Adequate fire-fighting equipment shall be provided at each drilling site.

The environmental mitigation measures and plans are presented in form of a matrix according to the sequential flow of activities in the project life cycle. The matrix focuses on strategies to be adopted for safe guard of the environment from possible impacts resulting out of the project activities. The strategies have further been detailed out as management procedures and programmes in subsequent sections.

The EMP helps establish the linkage between the activities environmental impacts and mitigation measures and presents the monitoring framework i.e. the Environmental Performance Indicator (EPI) No. as well as the Environmental Quality Indicator (EQI).



5.0 Environment Management Matrix

S Na	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
1.	Physical Presence of drill site, rig and other machinery.			Temporary change in landscape	On completion of works (in phases) all temporary structures, surplus materials and wastes will be completely removed. Only structure required for safety purposes would be retained on the bare drill site.		Construction & Drilling	OIL/Contractor	Waste Management Plan
		1.2	Increase of Illumination at night time due to installation of drilling setup	disturbance of the	Appropriate shading of lights to prevent scattering	Grievance records/ Consultation with Villagers	Construction & Drilling	OIL/Contractor	Management of social issues & concerns
		1.3			Preference used of local labour forces to the extent possible	Grievance records	Construction & Drilling	OIL/Contractor	Management of social issues & concerns
2.	Storage & Handling of Materials & Spoils	2.1	_		All loading and unloading activities to be carried out as close as possible to the storage facilities.	Site Inspection	Construction & Drilling	OIL/Contractor	Air Qualit Management
		2.2	Accidental spillage of oil & chemicals	contamination surface water	All spills to be reported and contained to prevent entry of spilled chemicals/fuels to any surface water body or drainage channel	spills/Community	Construction & Drilling	OIL/Contractor	Surface water quality management plan, Wildlife Management Plan
				Potential impact on soil quality	All spills to be reported and remedial measures to be taken for clean-up of the spill.	Spills/Site	Construction & Drilling	OIL/Contractor	Spill management plan

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5 No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
3. Ma Spo	Transport of Materials, Spoils and Machinery	3.1	Emission of gaseous pollutants from vehicle during transportation of materials, spoils and machinery	air quality along	equipment will be regularly	I.	Construction &Drilling	OIL/Contractor	Air Quality Management plan
					Vehicle / equipment air emissions will be controlled by good practice procedures (such as turning off equipment when not in use);		N 1 x 0 0 1		F L
					Vehicle / equipment exhausts observed emitting significant black smoke in their exhausts will be serviced/replaced		St. Toronto.	ii	, = 10, 10, 10, 10, 10, 10, 10, 10, 10, 10,
		3.2	Noise emission during transport of materials, spoils and machinery	deterioration in ambient noise	Undertake preventive maintenance of vehicles and machinery to reduce noise levels. Restriction on unnecessary use of horns by trucks and	Inspection/Recor ds of	Construction & Drilling	Oll./Contractor	Noise Quality Management Plan
4.	Operation & maintenance of rig and associated machinery.	4.1	Emission of air pollutant from DG/GG sets	on air quality due	vehicle in settlement area Preventive maintenance of DG sets to be undertaken as per manufacturers schedule	Site Inspection/Records of repairs	Drilling	Oll./Contractor	Air Qualit Management plan
		4.2	Emission of Noise from DG/GG sets	increase of	All workers working near high noise generating equipment to be provided	_	Drilling	OIL/Contractor	Noise Quality Management Plan and

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S No	Activity		Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					work place noise level	with Personal Protective equipment				Occupational Health & Safety Management Plan
		-		-		Preventive maintenance of machinery to be undertaken as per manufacturers				
						schedule				
		44, 14				Install sufficient engineering control (mufflers) to reduce noise level at source				
			4.3	Emission of noise from operation of the rig	increase of	All workers working near high noise generating equipment to be provided with Personal Protective equipment		Drilling of Wells	OIL/Contractor	Noise Quality Management Plan and Occupational Health & Safety Management Plan
				*		Preventive maintenance of machinery to be undertaken as per manufacturers schedule				
			4:4	Abstraction of ground Water for project usage	,	Optimize use of water during drilling operations	Record Keeping and Auditing	Construction & Drilling	OIL/Contractor	None
		4		Noise from mud pump during preparation of drilling mud	increase of	Preventive maintenance of machinery to be undertaken as per manufacturers schedule		Drilling of Wells	OIL/Contractor	Noise Quality Management Plan and Occupational Health & Safety Management

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S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					All workers working near high noise generating equipment to be provided with Personal Protective equipment				Plan
	-	4.6	Accidental spillage of chemicals during preparation drill mud	Contamination of soil resulting loss of soil living organism	Manage spills of contaminants on soil	Records of spills	Drilling of Wells	OIL/Contractor	Spill Management plan
		4.7	Accidental spillage of chemicals during preparation drill mud	on surface water	All spill to be contained so that it does not reach any surface water body or drainage channels		Drilling of Wells	OIL/Contractor	Surface water quality management plan
5.	Operation & maintenance of Vehicles	5.1	Emission of Noise from vehicles	increase of noise	Preventive maintenance of vehicles to be undertaken as and when required		Construction & Drilling	OIL/Contractor	Noise quality management plan
		5.2	Emission of gaseous air pollutant from vehicles	deterioration air	Preventive maintenance of vehicles to be undertaken as and when required	Inspection/Records of	Construction & Drilling	OIL/Contractor	Air quality management plan
		5.3	Spillage of fuels & lubricants from vehicles	soil resulting loss	Adopt best practices e.g. use pumps and dispensing nozzle for transfer of fuel, use of drip trays. Etc.	Inspections/Audit	Construction & Drilling	OIL/Contractor	Spill Management plan
				impact on surface water quality and	The drainage system on site to be provided with Sedimentation tank and Oil-	Site Inspection/Audits	Drilling	OIL/Contractor	Surface water quality management

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5 Na	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
				aquatic ecosystem	water Separator to prevent contamination especially oil and grease from being carried off by runoff.				plan and Spil Management plan
6.	Casing & cementing of well	6.1	Noise from machinery during preparation of cement slurry	increase of	Install sufficient engineering control on equipment and machineries (like mufflers in DG sets) to reduce noise and vibration emission levels at source, carry out proper maintenance and subject them to rigid noise and vibration control procedures.		Drilling of Wells	OIL/Contractor	Noise quality management plan
		6.2	Loss of drilling mud and cement slurry during casing of well	contamination of	Proper engineering controls during cementing operation to prevent migration of drilling mud and cement slurry into ground water aquifer		Drilling of Wells	OIL/Contractor	Ground water quality management plan
7.	Temporary storage, handling & disposal of process waste	7.1	Accidental spillage of process waste (unused cement slurry, return mud & drill cuttings) at the temporary storage site	contamination of soil and ground	_	Drilling and Decommissioning Phases	_	OlL/Contractor	Ground water quality management plan
		7.2	temporary storage site	water quality and	All Temporary waste storage area will have proper bunds to prevent any escape of contaminated runoff	Site Inspection and Record keeping	Drilling and Decommissioning Phases	OIL/Contractor	Surface water quality management plan and Spill Management
		i Apr			Ensure that any runoff from such temporary storage area				plan

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5 No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
					are channelized into ETP				
		7.3		soil resulting In loss of soil living	Dispose process waste and domestic waste as per regulation/ best practices Dispose debris and waste in designated areas and as per plan to prevent degradation of land		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spil Management plan
		7.4	Accidental leakage/spillage of oils and lubricants from temporary storages	surface water resulting in deterioration of surface water	All chemical and fuel storage areas will have proper bunds so that contaminated run-off cannot escape into the storm-water drainage system. The waste pits (waste water and drill cuttings) will be bounded and covered by tarpaulin sheet to prevent mixing of runoff water with waste water and leachate from waste pit and also reduce the volume of waste water.		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan
		7.5	Disposal/spillage of spent oils & lubricants into environmental media	soil resulting loss	Ensure recycling of spent oil & lubricant through authorized dealer	Site Inspection	Construction & Drilling	OIL/Contractor	Waste Management Plan and Spill Management plan

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Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
			ecosystem					
	7.6		contamination of	through authorized waste recycler		Construction & Drilling	OIL/Contractor	Waste Management Plan and Spi Management plan
	7.7	Offsite disposal of metallic, packing, scrap	Localized visual impacts		Site Inspection and Record Keeping	Construction & Orilling	OIL/Contractor	Waste Management Plan
		China section and an appropriate	localized	to ensure complete		Construction & Drilling	OIL S& E Teamand Drilling team	Waste Management Plan
materials (equipment,	9.1	Accidental spillage during storage and handling of materials	contamination of soil & ground	especially for fuel & lubricant, chemical,	Site Inspection	Construction & Drilling	OIL/Contractor	Spill Management plan
fuel)			Safety concerns for workers involved in	Personal protective equipment to be provided to	Site Inspection	Construction &Drilling	OIL/Contractor	Health and Safety Plan
	Testing & Flaring of natural gas Storage of materials (equipment, chemicals,	7.6 Testing & 8.1 Flaring of natural gas Storage of materials (equipment, chemicals,	7.6 Disposal of used battery & spent filters in environmental media 7.7 Offsite disposal of metallic, packing, scrap Testing & 8.1 Emission of air pollutants from flare stack at drill site Storage of materials (equipment, chemicals,	7.6 Disposal of used battery & spent filters in environmental media 7.7 Offsite disposal of metallic, packing, scrap Testing & 8.1 Emission of air pollutants from flare stack at drill site Storage of natural gas Storage of during storage and handling of materials (equipment, chemicals, fuel) Storage of materials (equipment, chemicals, fuel) Safety concerns for workers involved in	7.6 Disposal of used battery & spent filters in environmental media site disposal of metallic, packing, scrap impacts Testing & Flaring of natural gas Storage of materials (equipment, chemicals, fuel) Storage of materials (equipment, chemicals, fuel) Storage of materials (equipment, chemicals, fuel) Testing & Storage of materials (equipment, chemical) Testing a surface water boody Tenudater and surface wate	7.6 Disposal of used battery & spent filters in environmental media 7.7 Offsite disposal of metallic, packing, scrap Testing & 8.1 Emission of air politutants from flare stack at drill site. Testing of natural gas Storage of 9.1 Accidental spillage during storage and handling of materials (equipment, chemicals, fuel) Storage of materials Storage of materials Storage of 9.1 Accidental spillage during storage and handling of materials Storage of waste involving in handling of materials Ensure recycling of waste intrough authorized waste recycler and Record Keeping Site Inspection and Record Keeping Testing & 8.1 Emission of air politutants of the site inspection of Record Keeping Temporary Proper engineering controls to ensure complete combustion of gas Localized deterioration air quality (NOx, HC) Cocation of Flare stack to be chosen considering the sensitive receptors adjoining the site Storage of 9.1 Accidental spillage during storage and contamination of soil & ground waster Safety concerns for workers equipment to be provided to involved in workers involving in handling	2.6 Disposal of used battery & spent filters in environmental media spent filters in environmental media surface water body 2.7 Offsite disposal of metallic, packing, scrap impacts Testing & 8. 1. Emission of air pollutants from flare stack at drill localized deterioration air quality (NOx, HC) Storage of natural gas Storage of materials (equipment, chemicals, fuel) Accidental spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel) Storage of spillage during storage and handling of materials fuel spillage during storage and handling of materials for workers spillage equipment to be provided to involved in workers involving in handling to spillage equipment to be provided to involved in workers involving in handling to spillage equipment to be provided to involved in workers involving in handling to spillage equipment to be provided to involved in workers involving in handling to spillage to construction & Drilling to spillage equipment to be provided to involved in workers involving in handling to spillage to construction & Drilling to spillage equipment to be provided to involved in workers involving in handling to spillage to construction & Drilling to spillage to spillag	7.6 Disposal of used battery & spant filters in environmental media 7.7 Offsite disposal of metallic, packing, scrap impacts 8 8.1 Emission of air pollutants from flare stack at drill stite 7.7 Iffsite disposal of metallic, packing, scrap 7.8 Emission of air pollutants of matural gas 8 8.1 Emission of air pollutants of thorough authorized waste shody 7.7 Iffsite disposal of metallic, packing, scrap 8 8.1 Emission of air pollutants of the properties of matural gas 8 9.1 Emission of air pollutants of the properties of matural gas 8 1 Emission of air pollutants of the properties of the propert

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No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/ Frequency	Responsible Party	Related Plans
10.	Technical Emergencies	10.1	Probability of accidental leakage of gas/ liquid hydro-carbons due to failure of safety devices	impact on	Proper engineering controls to prevent leakage of sour gases Obtain an early warning of emergency conditions so as to prevent a negative impact on personnel, the environment, and assets Safeguard personnel to prevent injuries or loss of life by either protecting personnel from the hazard and/or evacuating them from the facilities Minimize the impact of such an event on the environment and the facilities by mitigating the potential for escalation and, where possible, containing the release Develop evacuation procedures to handle emergency situations.	Site Inspection	Drilling	Oll./Contractor	Emergency Response Plan
11.	Dismantling of rig & associated machinerles	11.1	dismantling of rig		All noise generating activities will be restricted during day	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Noise qualit management plan
		11.2	Generation of waste during dismantling of rig	Temporary visual impacts	Storage of waste in designated areas only recyclable waste should be recycled through authorized	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Waste Management Plan

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S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Monitoring	Timing/Frequency	Responsible Party	Related Plans
					water recycler				
		11.3	Disposal/spillage of spent oils &lubricants into environmental media	Contamination of soil resulting loss of soil living organism	Manage spills of contaminants on soil	Site Inspection and Record keeping	Well Decommissioning Phase	OIL/Contractor	Waste Management Plan
				surface water resulting deterioration of surface water quality and aquatic ecosystem					
12.	Transportation of drilling facilities	12.1		localized deterioration of air quality due to	Vehicle / equipment air emissions will be controlled by good practice procedures (such as turning off equipment when not in use); and	and Record	_	OIL/Contractor	Air qualit management plan
					Vehicle / equipment exhausts observed emitting significant black smoke in their exhausts will be serviced/replaced				
		122	drilling facilities		Approach road to be sprinkled daily with water	Site Inspection	Well Decommissioning Phase	OIL/Contractor	Air qualit management plan
		12.3	Emission of noise during transport of drilling facilities		Restrict all noise generating operations, except drilling, to daytime		Well Decommissioning Phase	OIL/Contractor	Noise quality management plan

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S No	Activity	Ref	Aspect	Impact	Mitigation Measures	Manitoring	Timing/ Frequency	Responsible Party	Related Plans
-					Restriction on unnecessary				
					use of horns by trucks and				
					vehicle in settlement area				

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6.0 Summary and Conclusion

The EMP has been made to assess the potential significant adverse environmental effects due to the proposed construction and drilling activities.

Mitigation measures have been proposed as part of EMP to minimize adverse environmental impacts, if any. Risk assessment includes Jet Fire and Vapour Cloud Explosion for blowout of wells. The existing Emergency Management Plan of OIL will be extended to this project, strengthened as necessary and implemented in the event of any emergency arising due to above mentioned risks.

The present impact assessment study indicates that the overall impact from the proposed project will be short to medium term, reversible, localised and are not expected to contribute significantly to the surrounding environment. Also, with the implementation of the pollution control and strengthen the existing environment management measures, these anticipated impacts due to proposed site preparation and drilling operation and decommissioning activities of the proposed project will be mitigated. Summary of impact significance without mitigation measures and with mitigation measures is presented at the table below.

Summary of Impact Significance without and with Mitigation Measures

Impact	Impact significance without mitigation measures	Impact significance with mitigation measures
Aesthetic & visual	Moderate	Minor
Land Use	Negligible	(a)
Soil Quality	Moderate	Minor
Air Quality	Moderate	Minor
Noise Quality	Miljor	Moderate
Road & Traffic	Moderate	Minor
Surface Water Quality	Moderate	Moderate
Ground water resource	Minor	Minor
Ground Water Quality	Moderate	Minor
Terrestrial Ecology	Negligible	
	Minor	Minor
	Majer	Moderate
Aquatic Ecology	Moderate	Moderate
Livelihood & Income generation	Moderate	Moderate
Conflict with local people	Moderate	Moderate
Benefit to Local Enterprises	жовком	
Employment Generation	Hastina	
Occupational health & safety	Moderate	Minor
Community health & safety	Moderate	Minor

OIL will also ensure that the environmental performances of all the activities are monitored throughout execution of the project during site preparation, drilling and decommissioning phases. Monitoring will be carried out for ambient air quality, stack emission, noise quality, quality of treated effluents, surface and groundwater qualities, waste generated and disposed etc. and verified that they meet the prescribed standards. OIL will continue to report environmental performance and submit monitoring reports regularly to statutory authorities.



The effective management system coupled with monitoring of environmental components and efforts for continual improvements will result in satisfactory environmental performance of the proposed oil and gas drilling and development project.

THANKS YOU





Health Safety & Environment Department

P.O. DULIAJAN-786602, ASSAM. INDIA

Phone: 0374-2800542 Fax: 0374-2801796 Email: safety@oilindia.in

Ref. No.: S&E/E/21(B)/940

Date: 20.09.2023

To The Member Secretary, Pollution Control Board, Assam, Bamunimaidam, Guwahati- 781021.

Sub: Submission of Environmental Statement (Form-V) under Environment (Protection) Rules, 1986.

Sir,

With reference to the above subject, we are submitting herewith the Environmental Statement (Form-V) for the financial year ending 31st March, 2023 pertaining to the operations of Oil India Limited in the districts of Dibrugarh, Tinsukia, Sivsagar and Charaideo in Assam.

Thanking You,

Yours faithfully OIL INDIA LIMITED

(Ajit Chandra Haloi) Executive Director (HSE)

For Resident Chief Executive

Encl: As above.

Copy:

- 1. Regional Executive Engineer, Pollution Control Board Assam, Back Side of ASTC Bus Station, Chowkidinghee, Dibrugarh, PIN: 786001.
- 2. Executive Engineer, Regional Laboratory cum Office, Pollution Control Board Assam, Melachakar, Sibsagar, PIN: 785640.



FORM - V (See Rule 14)

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING THE 31st MARCH, 2023

PART - A

(i) Name and address of the owner/occupier of the industry operation or process.

OIL INDIA LIMITED P.O. DULIAJAN DIST. DIBRUGARH ASSAM -786602.

Note: Environmental Statement (Form – V) is pertaining to the operations of Oil India Limited in the districts of Dibrugarh, Tinsukia, Sivasagar and Charaideo in Assam.

(ii) Industry category: Red - Oil and gas extraction (on-shore extraction through drilling wells)

(iii) Production capacity - Units

OIL's production target is fixed as per the Memorandum of Understanding (MoU) with Ministry of Petroleum and Natural Gas, Govt. of India, which varies from year to year.

Production details during F.Y. 2022-23:

- Crude Oil: 3.114 MMT.
- Natural Gas: 2809.214 MMSCM
- **LPG:** 32,100 MT.

(iv) Year of establishment:

OIL INDIA LTD. was formed in 1961 as a joint venture with M/S. Burma Oil Company, UK and on 14th Oct. 1981, OIL became a fully owned Govt. of India Enterprise.

(v) Date of last Environmental Statement submitted: 20.09.2022.

<u>PART - B</u> WATER AND RAW MATERIAL CONSUMPTION

(I) Water consumption m³/d:

S.No	Purpose	Water Consumption (m ³ / day)
1.	Process & Cooling	14473.7
2.	Domestic	16038.63
	TOTAL	30512.33



Name of Products	Process water consumption per unit of product output				
	During F.Y. 2021-22	During F.Y. 2022-23			
(1)	(2)	(3)			
Hydrocarbon (Crude	1.12 m ³ /MT	1 m ³ /MT			
Oil, Natural Gas, LPG)	(Approx.)	(Approx.)			

(II) Raw material consumption

*Name of raw materials	Name of products	Consumption of raw material per unit				
		During	During			
		F.Y. 2021-22	F.Y. 2022-23			

No raw materials are used as Oil India Limited is engaged in Exploratory and development drilling activities & production of Crude Oil and Natural Gas. However, chemicals such as Bentonite are used for preparation of Water based drilling mud.

PART - C
POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT

(Parameter as specified in the consent issued).

Pollutants	Quantity of Pollutants Discharged (mass/day)	Concentrations of pollutants in discharges (mass/volume)	Percentage of variation from prescribed standards with reasons
(a) Water	NIL. There is no discharge	• Quality of ETP treated	No variation is observed.
	of pollutants from drilling locations and Production Installations. • Wastewater generated from drilling locations is treated in Effluent Treatment Plant (ETP) and reused back in the drilling operation. • The formation water generated after separation	water from the drilling locations is analyzed frequently. (Test report is enclosed as Annexure - 1).	All parameters of treated effluent and Formation water are within the permissible limits.



	treatment is pumped back to the underground formation (depth greater than 1600 m) through formation water disposal wells.	II)	
(b) Air	No major air pollutants are emitted from Oil & Gas exploratory and development drilling and production activities except Stack Gas emissions at drilling locations and Production Installations & Flaring at Oil Collecting Stations.	Ambient Air Quality (AAQ) monitoring is carried out frequently at drilling locations and Production Installations (Test report enclosed as	No variation is observed. All parameters of Stack Gas emissions and Ambient Air are within the permissible limits.

PART - D HAZARDOUS WASTES

(As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016)

Hazardous	Category of Hazardous	Total Quantity generated	
Wastes	Waste as per Schedule - I of HW Rules, 2016	During F.Y. 2021-22	During F.Y. 2022-23
a) From process	S.No. 2.2 Sludge containing Oil	9943 MT	4671.52 MT
•	S.No. 5.1 Used or Spent Oil	60 KL	208 KL
	S.No. 33.1 Empty barrels/ containers/liners contaminated with hazardous chemicals/ wastes	41569 Nos.	26616 Nos.
	S.No. 33.2 Contaminated cotton rags or other cleaning materials	3.7 MT	6.19 MT
b) From pollution control facilities	S.No. 33.5 Chemical sludge from waste water treatment	2600 KL	120.84 KL



PART - E SOLID WASTES

Solid Wastes	Total Quantity		
	During F.Y. 2021-22	During F.Y. 2022-23	
(a) From process			
	23,000 m ³	27,000 m ³	
Drill Cuttings	(Approx.)	(Approx.)	
(b) From pollution control facilities	NIL		
(c)			
(1) Quantity recycled or re-utilized within	N/A		
the unit.			
(2) Sold	N/A		
(3) Disposed	N/A		

PART - F

PLEASE SPECIFY THE CHARACTERIZATION (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

(I) Hazardous Wastes:

	Name of the Hazardous Waste	Quantity generated during F.Y. 2022-23	Disposal Practices
a)	Sludge containing Oil	4671.52 MT	Sent to Sludge Processing Plant for oil recovery followed by Bioremediation
b)	Used or Spent Oil	208 KL	Stored in barrels under covered shed and sold to authorized recyclers through auction
c)	Empty barrels/ containers/liners contaminated with hazardous chemicals/ wastes	26616 Nos	Sold to authorized recyclers through auction
d)	Contaminated cotton rags or other cleaning materials	6.19 MT	Bioremediation
e)	Chemical sludge from waste water treatment	120.84 KL	Disposed in HDPE lined pits



(I) Solid Wastes:

Name of the Solid Waste	Quantity generated during F.Y. 2022-23	Disposal Practices
a) Drill Cuttings	27,000 m ³ (Approx.)	Disposed in HDPE lined pits

PART - G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION

- Acoustic enclosures have been provided around all gensets to reduce noise levels.
- Recovery of drilling mud from drill cuttings by using a combination of Vertical Cutting Dryer (VCD) and a high-performance centrifuge.
- > Wastewater generated from drilling locations is collected in HDPE lined pits, treated in Effluent Treatment Plant (ETP) with Reverse Osmosis unit and the treated effluent is reused back in the drilling operation.
- > Formation water generated from Production Installations is treated in Effluent Treatment Plant (ETP) before disposal in the abandoned/ water disposal wells.
- > Processing of oily sludge for recovery of Crude oil and further treatment of sludge through Bioremediation.
- > Construction of central concrete pit for disposal of waste mud.
- > Treatment of Biomedical waste through incinerator.
- Plantation of 50,000 saplings was carried out at 8 nos. of abandoned OIL well sites.

PART - H

Additional measures/investment proposal for environmental protection, abatement of pollution, prevention of pollution.

- MoU with District Administration, Tinsukia for treating the legacy waste of Tinsukia Municipality through the process of Biomining.
- ➤ Proposal for construction of Community Sewage Treatment Plant (STP) at Duliajan.
- MoU with Digboi Forest division, Assam for carrying out afforestation in 100 Ha of degraded forest area.
- > MoU with IIT Guwahati to study the feasibility of using treated drill cutting as a building material.

PART - I

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF THE ENVIRONMENT.

