

Corrigendum 2 dated 28.04.2025

Tender No. SDG8423P25/09 dated 23.01.2025 for procurement of Upper Kelly Cock and Lower Kelly Cock

This corrigendum is issued for the following:

A) Extension of Bid Closing Date:

Clause Reference	Original	Revised
Bid Closing Date & Time	30.04.2025 at 11:00 HRS. (IST)	07.05.2025 at 11:00 HRS. (IST)
Technical Bid Opening Date & Time	30.04.2025 at 13:00 HRS. (IST)	07.05.2025 at 14:00 HRS. (IST)

B) Amendment of Technical Specifications:

Clause No. Description	Existing Tender Clause	Amended Tender Clause
Item 10 Under Annexure B	<p>Upper Kelly Cock: Upper Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145 H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The inside of the body should be chrome plated and connections phosphatized. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors(plastic) on both ends. The spherical plug should be chrome plated stainless steel.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure: 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 7.3/4" (196.85 mm),</p> <p>Minimum Inside Diameter: 3.1/16" (77.787 mm),</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>	<p>Upper Kelly Cock: Upper Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145 H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors(plastic) on both ends. The whole body (including spherical plug) and connections are to be Micro finished and PACVD coated or Zinc Phosphatized.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure: 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 7.3/4" (196.85 mm),</p> <p>Minimum Inside Diameter: 3.1/16" (77.787 mm),</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>

	<p>Connections: 6.5/8" (168.275mm) LH API regular Box Up-Pin Down.</p> <p>Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end.</p> <p>b) API bore back box</p> <p>c) All thread roots should be cold rolled.</p> <p>Complete Repair Kit (excluding bare body) with seal kit- Qty:02(two)set.</p> <p>All internal components must be H2S resistant.</p> <p>(Refer Amendment dt 22.4.2025)</p>	<p>Connections: 6.5/8" (168.275mm) LH API regular Box Up-Pin Down.</p> <p>Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end.</p> <p>b) API bore back box</p> <p>c) All thread roots should be cold rolled.</p> <p>Complete Repair Kit (excluding bare body) with seal kit- Qty:02(two)set.</p> <p>All internal components must be H2S resistant.</p>
<p>Item 20 Under Annexure B</p>	<p>Lower Kelly Cock:</p> <p>Lower Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The inside of the body should be chrome plated and connections phosphatized. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors (plastic) on both ends. The spherical plug should be chrome plated stainless steel.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure : 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 6.5/8" (168.275 mm),</p> <p>Minimum Inside Diameter: 2.13/16" (71.438 mm)</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>	<p>Lower Kelly Cock:</p> <p>Lower Kelly Cock, one piece construction with metal-to-metal seal, manufactured from AISI 4145H modified alloy steel and heat treated to 285-341 Brinell Hardness with impact strength of minimum 42 joules. The Kelly cock should conform to API spec. 7-1 latest edition and should be complete with operating wrench, disassembling tools, grease pin and thread protectors (plastic) on both ends. The whole body (including spherical plug) and connections are to be Micro finished and PACVD coated or Zinc Phosphatized.</p> <p>Working pressure (Minimum): 10,000 psi (703.06 kg/cm²)</p> <p>Test Pressure : 15,000 psi (1054.604 kg/cm²)</p> <p>Outside Diameter: 6.5/8" (168.275 mm),</p> <p>Minimum Inside Diameter: 2.13/16" (71.438 mm)</p> <p>Length between Shoulders (Minimum): 20" (508 mm)</p>

	<p>Connections: NC 50 (4.1/2" IF) RH Box Up-Pin Down</p> <p>Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end.</p> <p>b) API bore back box</p> <p>c) All thread roots should be cold rolled.</p> <p>All internal components must be H2S resistant.</p>	<p>Connections: NC 50 (4.1/2" IF) RH Box Up-Pin Down</p> <p>Items should have the following feature on the tool joints (box up x pin down):</p> <p>a) API stress relief groove on pin end.</p> <p>b) API bore back box</p> <p>c) All thread roots should be cold rolled.</p> <p>All internal components must be H2S resistant.</p>
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C) All other terms and conditions of the tender remains unchanged.

(Prayas Chakravorty)
Deputy General Manager (Materials FP)
For GM-Materials
For Resident Chief Executive